MANAGEMENT OF OBSOLETE CHEMICALS

By

GODWIN KOW WOODE

BSc. Chemistry, K.N.U.S.T

A Thesis submitted to the Department of Chemistry,

Kwame Nkrumah University of Science and

Technology

in partial fulfillment of the requirements for the degree

Of

MASTER OF SCIENCE

(ENVIRONMENTAL CHEMISTRY)

Faculty of Physical Sciences, College of Science

February, 2008

DECLARATION

I hereby declare that this submission is my own work towards the MSc and that, to the best of my knowledge, it contains no material previously published by another person nor material which has been accepted for the award of any other degree of the University, except where due acknowledgement has been made in the text.

.....

....

.....

Date

Date

Godwin Kow Woode, PG8468105

Certified by:

.....

Prof. J. H. Ephraim

(Supervisor)

Certified by:

.....

Mr. G. K. Tuani

.....

Date

(Head of Department)

DEDICATION

With love and affection; gratitude and appreciation; I humbly dedicate this thesis to my uncle and his

wife, Mr. & Mrs. Baidoo of Adom Mbroso Cold stores Ltd.

May God replenish all that you have spent on me.

ACKNOWLEDGEMENT

To the Most High God I say; blessing, and glory, and wisdom, and thanksgiving, and honour, and power, and might, be unto our God for ever and ever. Amen (Rev. 7:12)

Also to my parents, I gratefully acknowledge your kind support given me from the beginning in pursuit of my master degree. To my brothers and sisters, I say thank you all.

I owe a huge debt of gratitude to my supervisor, Prof. James Hawkins Ephraim for his tremendous contribution and patience throughout this work.

I am very much enthused by the spontaneous response received from the following people; Dr. S. K. Twumasi, Mr. Osei Akoto, Mr. Voegborlo, Mr. Adepa, Mr. Owusu, Mr. J. K. Mensah and Mr. E. S. Agorku all of Department of Chemistry. To Mr. Rashid of Department of Pharmaceutical Chemistry, I acknowledge the eagerness with which you received me. Further thanks go to the various Heads of Departments, particularly Dr. Evans Addai for permitting me to work in their departments.

To all my mates, especially, Stephen Dwumah-Ankoana, Patrick John Rockson, and Samson Abbagaleh; also to Henry Cobbinah, Fanny, Yvonne, Marilyn and Abigail; I thank you all for your incessant pressure which kept me on my toes in times of laziness.

Special one goes to Mr. Ayim-Nyarkoh and Mena Aba for their useful criticism and direction throughout the work:

Lastly, I extend my warmest appreciation to all and sundry who contributed in diverse ways to make the preparation of this work possible.

ABSTRACT

Most educational institutions in Ghana have hundreds of chemicals in their stores, but few of them know what they have and where they are located. Hazardous chemicals accumulate when there is no tracking system and no disposal plan or when there are changes in staff and /or in curriculum. Industrial donations can compound the problem. With gradual increase of unused chemicals, space and sorting of chemicals becomes a problem in the stores and as a result, newly acquired chemicals are either kept on shelves or benches along side old stocks. Other personnel resort to dumping of chemicals at one corner on the store floors, thus reeking the stores.

In this study, quantities of current and obsolete chemicals were inventoried from the stores of Biological Department, Chemistry Department and Pharmacy Department, all of KNUST and also from Anglican Senior High School, Kumasi High Senior High School, and Technology Senior High school in Kumasi. Qualitative analysis and melting point determination were conducted on some of the chemicals to ascertain their chemical and physical properties. The melting point determination was done using Electro-thermal melting point apparatus.

Of the total weight of 1,082.7 kg of chemicals inventoried, 886.9 kg representing 81.9% was found to be obsolete and were grouped as; products requiring further testing and products that were definitely obsolete. The total weight of products requiring further testing was 42.7 kg and comprised of; 22.3 kg of acids, 10.7 kg of base and 5.4 kg neutral products. The remaining 4.4 kg could not be opened by hand due to the rusty nature of the caps. The total weight of products that were definitely obsolete was 844.2 kg and consisted of; 101.8 kg of corrosive chemicals, 28.8 kg of explosives, 102.0 kg of flammable/combustible, 61.5 kg of oxidizing materials, 19.0 kg of reactive, 235.1 kg of toxic/poison, 171.3 kg of non-hazardous, and 124.0 kg of unclassified products.

The results revealed that the generation of obsolete chemicals for the tertiary level on average was about 6 times higher than that for the senior high schools. Another finding was that the obsolete chemicals found in the stores could be classified as toxic, corrosive, reactive, explosive, oxidizing, highly inflammable or non-hazardous in nature. Due to the hazardous nature of the chemicals found, the quantities and economic considerations, proper disposal method of these chemicals have been proposed in this work.

TABLE OF CONTENT

TITLI	Ei
DECI	ARATIONii
DEDI	CATIONiii
ACKI	IOWLEDGEMENTiv
ABST	RACTvi
TABI	E OF CONTENT
LIST	OF TABLESxiii
LIST	OF FIGURES
LIST	OF APPENDIXxiv
LIST	OF PICTURESxiv
LIST	OF ABBREVIATIONxv
1.0	INTRODUCTION
1.1	Statement of Problem
1.2	Objectives of Study
1.3	Justification
1.4	Scope Of Study
2.0	LITERATURE REVIEW
2.1	Conventions On Chemical Proliferation
2.1.1	Basel Convention
2.1.2	Rotterdam Convention
2.1.3	Stockholm Convention
2.2	Obsolete Chemical Generation
2.2.1	Occurrence and state of obsolete chemicals in developing countries

2.2.2	Causes of accumulation of obsolete chemicals	15
2.2.2.1	Banning of Products	16
2.2.2.2	Lack of chemical regulatory infrastructure in developing countries	16
2.2.2.3	Inadequate stores and poor stock management	17
2.2.2.3	.1 Inadequate chemical storage facilities	17
2.2.2.3	.2 Lack of expertise in chemical management	17
2.2.2.4	Inappropriate handling during transport	18
2.2.2.5	Unavailability of analytical facilities	18
2.2.2.6	Unsuitable packaging	18
2.2.2.6	D.1 Poor container quality	18
2.2.2.6	Missing or incomplete labels	18
2.2.2.7	Insufficient communication between supplier and user	19
2.2.2.8	Keeping large strategic stock of chemicals	19
2.2.2.9	Overstocking of products with a short shelf-life	20
2.2.2.1	0 Excessive and inappropriate chemical donations from aid agencies	20
2.2.2.1	1 Removal of subsidies	21
2.2.2.1	2 Coordination among and within aid agencies	21
2.2.2.1	2.1 Poor coordination among aid agencies and recipients	21
2.2.2.1	2.2 Administrative procedures within aid agencies	22
2.2.2.1	3 Commercial interests and hidden factors	22
2.3	Effects Of Obsolete Chemicals	23
2.3.1	Hazard to human health	24
2.3.2	Contamination of water sources	24
2.3.3	Contamination of soil and other natural resources	24
2.3.4	Escalating costs of clean ups	24
2.4	Mechanisms For Managing Chemicals In Ghana	25

2.4.1 Ins	titutions that Manage Chemicals in Ghana	
2.4.1.1	Environmental Protection Agency	
2.4.1.2	Ministry of Food and Agriculture	
2.4.1.3	Ministry of Mines and Energy	
2.5 Ob	solete Chemicals In Institutions	
2.5.1 Ma	naging chemicals in schools	
2.5.1.1	General strategies	
2.5.1.2	Classification of chemicals	
2.5.1.3	Standards for chemical store rooms	
2.5.1.4	Storage systems	
2.5.1.5	Systematic storage for laboratory chemicals	
2.5.2 Cor	nducting a chemical inventory	
2.5.2.1	Suggested inventory procedure	
2.6 Dis	posal Routes And Options	
2.6.1 Dis	sposal options	
2.6.1.1	Chemical or Biological Treatment	
2.6.1.2	Landfill	
2.6.1.2.1	Reactive hazards	
2.6.1.2.2	Air pollution	
2.6.1.2.3	Water pollution	
2.6.1.3	Specially engineered landfill (lined landfill)	
2.6.1.4	Incineration	
2.6.1.4.1	Selection of chemicals for incineration	
2.6.1.4.2	Cement kiln incineration	
2.6.1.4.3	Mobile incinerator	
2.6.1.4.4	Large-scale fixed incinerator	
	ix	

2.6.1.5	Impacts of incineration	46	
2.6.1.5	.1 Toxic Metals	46	
2.6.1.5	Unburned toxic chemicals	47	
2.6.1.5	New pollutants - dioxins and furans	48	
2.7	Preventing Accumulation Of Obsolete Chemical Stocks	48	
3.0	MATERIALS AND METHODS	50	
3.1	Materials	50	
3.1.1	1 Apparatus and Equipment		
3.1.2	Reagents	50	
3.2	Experimental Methods	51	
3.2.1	Selection of Schools	51	
3.2.2	Sorting and Inventory Taking	51	
3.2.3	Melting Point Determination	54	
3.2.4	Solubility test	55	
3.2.5	Determination of pH	55	
3.2.6	Interaction with Store Managers	56	
3.3	Flow Chart Of Experimental Procedure	56	
4.0	RESULTS AND DISCUSSION	57	
4.1	Products that were Definitely Obsolete and Required Disposal	58	
4.2	Products Requiring Further Testing before Disposal	69	
4.3	Melting Point Determination	73	
4.4	Causes of accumulation	75	
4.4.1	Lack of proper purchasing policies	75	
4.4.2	Lack of proper chemical storage	76	
4.4.3	Chemical inventory management	77	
4.4.4	Lack of proper auditing	77	

4.4.5	Lack of routine training for relevant administrators, teachers and school personnel	78
4.4.6	Change in curricula and/or equipment	. 79
4.4.7	Accumulation from donations	. 79
4.4.8	Lack of funds for disposal	. 80
4.5	Comparison of obsolete chemicals and currently used chemicals	. 80
4.6	Proposal of proper disposal methods	. 81
4.7	Preventive measures	. 82
5.0	CONCLUSION AND RECOMMENDATION	. 85
5.1	Conclusion	. 85
5.2	RECOMMENDATION	. 86
6.0	REFERENCES	. 87
APPENDIX		

LIST OF TABLES

Table	Title page	ge
2.1	Prudent practices and shelf storage code	5
2.2	Summary of some recommended measures to avoid accumulation of obsolete	
	chemicals	19
4.0	Total weight of currently used and obsolete chemicals	57
4.1	Total weight of chemicals that are definitely obsolete	59
4.2	Summary of quantities of chemicals removed from some schools in the United	
	State	54
4.3	Hazard groups and their weight respective quantities	55
4.4	Total weight of chemicals that require further analysis	71
4.5	Literature and Experimental Melting point values some obsolete chemicals	74
4.6	Prevention measures to avoid future accumulation	3

LIST OF FIGURES

Figure	Title	Page
2.1	Hazard group symbols	32
2.2	Degree and types of hazards	32
3.1	Flow chart of experimental procedures	56
4.1	Diagram of solid and liquid forms of both organic and inorganic chemi	cals in
	percentage	61
4.2	Diagram of various hazard group of chemicals at each Store	67

LIST OF APPENDIX

Appendix	Title	Page
A	Inventory of currently used and obsolete chemical	93
В	Details of all obsolete chemicals recorded	101
С	Details of the analysis conducted on unlabeled chemicals	126
D	List of both currently used and obsolete chemical for chemistry department	134

LIST OF PICTURES

Picture	Title	Page
1&2	Pictures of obsolete chemicals at Biological Department	140
3&4	Pictures of obsolete chemicals at Pharmacy Department	142
5 &6	Pictures of obsolete chemicals at Chemistry Department	144

LIST OF ABBREVIATION

ADEM	Alabama Department of Environmental Management
DAC	Development Assistance Committee
DRE	Destruction and Removal Efficiency
EPA	Environmental Protection Agency
FAO	Food and Agriculture Organization of the United Nations.
FDEP	Florida Department of Environmental Protection
FLS	Front Line Staff
LFG	Landfill Gas
GIFAP	International Group of National Associations of Agrochemical Manufacturers
MDEQ	Montana Department of Environmental Quality
MSDS	Material Safety Data Sheet
NFPA	National Fire Protection Association
NHDES	New Hampshire Department of Environmental Service
OECD	Organisation for Economic Co-operation and Development
OSHA	Occupational Safety and Health Administration
PPRSD	Plant Protection and Regulation Services Department
SMS	Subject Matter Specialists
UNEP	United Nations Environmental Programme
UNITAR	United Nations Institute for Training and Research
US-EPA	United State Environmental Protection Agency
VDEC	Vermont Department of Environmental Conservation
WHO	World Health Organization

CHAPTER ONE

1.0 INTRODUCTION

Dealing with obsolete chemical stocks is far-reaching, global and urgent. Most developing countries including Ghana are facing problems with stocks of obsolete chemicals whose long-term effects may have widespread implications and incalculable adverse effects on human health and the environment. Safe and environmentally sound disposal facilities of these chemicals are rarely available in these countries. Governments wishing to address this problem often lack standards and directions (FAO, 1995a).

Obsolete chemicals are defined by the Food and Agriculture Organization (FAO) as stocked chemicals that can no longer be used for their original purpose or any other purpose and therefore require disposal. In some publications, obsolete chemicals could be described as *chemical waste* and covers unneeded, outdated or expired, and unknown chemicals, which are normally contained in aged and decrepit containers. All these are considered hazardous (GIFAP, 1985).

The accumulation and bad management of obsolete chemicals including hazardous pesticides constitute a threat to human health and the environment, locally, regionally and globally (Kasrstensen, 2005). Storage facilities and conditions in developing rarely meet internationally accepted standards. For example, containers are often stored in the open exposed to harsh weather conditions which accelerate the wear and tear of containers. Many containers deteriorate and leak their liquid contents into the soil, eventually contaminating groundwater and the environment while the powder

contents of worn or broken containers are often dispersed into the environment by wind or rain causing several health problems (FAO, 1995a).

Estimates indicate that more than 500,000 tons of obsolete pesticides are accumulated globally, especially in developing countries (FAO, 2001a). A considerable amount of the accumulated obsolete pesticides are persistent organic pollutants (POP's). These chemicals possess toxic properties, resist degradation, bio-accumulate and are transported, through air, water and migratory species, across international boundaries and deposited far from their place of release, where they accumulate in terrestrial and aquatic ecosystems (Jones and de Voogt, 1999; Vallack *et al*, 1998).

Several international conventions have been established to protect human health and the environment through measures which will destroy and irreversibly transform stockpiled hazardous chemicals and reduce and/or eliminate emissions and discharges of chemicals (UNEP, 2001). Of special relevance is the Aarhus Protocol, the Stockholm Convention which entered into force on the 17th of May 2004 and the Basel Convention on the Control of Transboundary Movements of Hazardous Wastes (Basel Convention, 1989) which aim at stimulating local treatment of hazardous wastes.

These conventions acknowledge that there is an urgent need for environmentally sound disposal of the hazardous chemicals and that developing countries and countries with economies in transition, in particular the least developed among them, need to strengthen their national capabilities on sound management of chemicals (UNEP, 2001).

The Food and Agriculture Organization (FAO) of the United Nations has been addressing this issue and has disposed of approximately 3,000 tons of obsolete chemicals in more than 10 countries in Africa and the Near East since the beginning of the 1990's (FAO, 2001b). This means less than 1% of the accumulated amounts in a period of more than 10 years - if the rate of accumulation and the speed of disposal of these chemicals remain the same, this problem will "never" be solved (Karstensen, 2005).

In schools and other research institutions, scores of science teachers and laboratory personnel across the country are struggling with a legacy they have inherited from their predecessor - a stockpile of old, unlabeled, potentially hazardous chemicals sitting on their laboratory shelves and stores. The cause of accumulation of these chemicals has been attributed to lack of appropriate management practices including: poor stock keeping, uncoordinated donations, lack of expertise and financial resources. These chemicals pose a lot of risk to students, staff and the total environment, creating an unsafe environment for learning.

According to Venkataraman (2006), twenty departments in the University of Singapore generated 3 tons of obsolete chemicals. In Ghana, 20,326g (20.326Kg) of chemicals were identified as obsolete chemicals in Chemistry Department of Kwame Nkrumah University of Science and Technology which needed to be disposed of (Boakwah, 2006).

Obsolete chemicals are drawbacks to the developmental effort of many developing countries mainly because of the lack of both resources and expertise. The removal of waste chemicals and their disposal in an environmentally safe manner may not be considered development-oriented. On the other hand, if people engaged with chemicals are affected, if the environment becomes hazardous and uninhabitable, if human life and animals are at risk, if water and soil are contaminated, development schemes are also bound to fail (FAO, 1995a).

In view of the urgency, the global importance and the magnitude of the problem, there is the need for obsolete chemical management to be given a global attention to save our resources. This project seeks to encourage removal and safe disposal of obsolete chemicals and the need to prevent their future accumulation.

1.1 STATEMENT OF PROBLEM

The problem of obsolete chemicals remains extremely serious and that action is urgently needed to identify and secure or dispose of existing stocks and prevent the accumulation of new ones. The total quantity of obsolete chemicals held in developing countries and countries with economies in transition is thought to be huge. The amount can only be estimated because many stocks have not been inventoried or even located (OECD/FAO/UNEP, 2000).

In Africa alone, up to 20,000 - 30,000 tonnes of obsolete pesticides are estimated to exist (FAO, 1995a). Many of the stocks continue to deteriorate thereby giving rise to an ever escalating source of severe pollution of our resources, posing threats to human health, and stand in the way of socio-economic development. The situation is most serious in almost all developing countries because there is little or no awareness of the inherent danger of chemicals. There is therefore the need to address this problem now because it will be far more expensive and difficult to solve later (OECD/FAO/UNEP, 2000).

Stocks of obsolete chemicals should therefore be regarded as chemical time-bombs that can cause environmental and human disaster and thus need proper management (FAO, 1995b)

1.2 OBJECTIVES OF STUDY

Chemicals are mainly used in the laboratory for doing research and teaching. Most of the chemicals have low shelf life, while the characteristics of the chemicals vary widely from flammable to corrosive to toxic. In schools and research institutions, chemicals are often purchased under separate project grant, and thus, central purchasing and storage is not practiced. Most of the projects do not consider for the disposal of chemicals should there be any excess. Over a period of time, the accumulation of chemicals in our National Universities and other institutions in Ghana, now to be termed as 'Obsolete chemicals' pose a serious threat to environment, besides safety and health of laboratory personnel (Venkataraman, 2006).

This thesis has a general objective of contributing to the management of obsolete chemical stocks by raising awareness of the potential risks posed to students, staff and other chemical users, and the need to prevent future accumulation.

Specific Objectives

The thesis has the following specific objectives;

- To conduct an environmental audit and management of obsolete chemical stocks in some selected chemical stores.
- To determine the identity of these chemicals where possible, classify them and suggest a proper method of disposal by evaluating various disposal methods.

1.3 JUSTIFICATION

Problems related to obsolete chemicals are quite common, widespread and alarming, particularly as most developing countries are seriously affected. Large quantities of concentrated obsolete chemicals leak into the environment - contaminating soils and groundwater. If the issue remains unresolved and action is delayed, the magnitude and severity of the problem will increase and it will be much more difficult to control. The damage will be long term and will have much wider implications and deleterious effects on the environment.

As a result of growing international environmental awareness and because of the seriousness and frequency of exposure and widespread chemical-related accidents, developing countries are under increasing pressure to look for assistance and technical guidance for the disposal of obsolete chemicals. Subsequently, and mainly because of the urgency of the problem, it has become important to compile the inventory of obsolete chemicals in Ghana; discuss the issue; to enhance understanding and to initiate harmonization; to encourage and motivate donors; to recognize collective responsibility; and to plan coordinated actions for the disposal of obsolete chemicals.

Moreover, it has also become imperative to seek a common position on ways and means to avoid further accumulation of obsolete and unwanted chemical stocks in the future (FAO, 1997).

1.4 SCOPE OF STUDY

This work in actual sense should have been conducted nationwide but due to some constraints and as the adage says "a journey of thousand miles begins with a step", few Schools/Departments have been chosen for this project work.

The scope of this study is to conduct an environmental audit and management of obsolete chemicals in the store rooms of the following departments; Department of Theoretical and Applied Biology, Department of Chemistry and Department of Pharmaceutical Chemistry all of K.N.U.S.T. It also covers the obsolete chemicals of Kumasi Senior High School, Technology Senior High School and Kumasi Anglican Senior High School, all in Kumasi.

CHAPTER TWO

2.0 LITERATURE REVIEW

Hazardous wastes management has become the most prominent environmental problem of late. Almost any chemical requiring disposal is a hazardous waste. It is difficult to get through a week without hearing something about another illegal dumping, fire, or scandal involving hazardous chemicals. But despite their notoriety, it is difficult to put one's finger on the "hazardous waste problem" since it is multi-dimensional. Scientists around the world are trying to solve "the problem". Many different groups like farmers, laboratory personnel etc are directly or indirectly involved with hazardous waste management (Harrasiddhiprasad *et al, 1983*).

Searching for cheaper ways to get rid of the waste, toxic trade began shipping hazardous waste to developing countries and Eastern Europe. When this secrete activity was revealed, international outrage led to the drafting and adopting of Basel and other Conventions which aim at eliminating such problem (Boakwah, 2006).

2.1 CONVENTIONS ON CHEMICAL PROLIFERATION

Over the past 30 years, the production, generation and trade of chemicals and chemical wastes has exponentially grown up, with the consequent concern of governments and people, especially on account of the risks at the time chemicals and/or their wastes are being transported, handled or disposed of. To solve the problems of dealing with chemicals the international community established various global legal instruments. In response to these concerns, during the last decades the United Nations Environment Programme (UNEP) has given special attention to chemicals and hazardous wastes.

Within this framework three multilateral agreements, currently in force are mentioned. They provide global measures put in place to protect human health and the environment. These agreements are the **Basel Convention** on the control of transboundary movements of hazardous wastes and their disposal, **Rotterdam Convention** on the Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade and the **Stockholm Convention** on Persistent Organic Pollutants (Martinez, 2004).

2.1.1 Basel Convention

Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and Their Disposal was adopted in Basel, Switzerland in 1989 and came into force in May 1992 becoming an international commitment of those national Parties to the Convention. The Basel Convention has become the most important multilateral agreement on hazardous wastes, establishing a global regulatory regime to minimize the generation, management of hazardous wastes in an environmentally sound manner and the control of their transboundary movements. It has a broad scope and has developed lists to classify wastes based upon their hazard characteristics and specific lists of wastes within its scope. By September 2004, the Basel Convention has 163 contracting Parties. Basel Convention aims at:

Minimizing wastes generation taking into consideration social, technical and economic aspects. Assuring the use of adequate facilities for disposal operations, wherever the activity take place, looking after people involved in wastes management and adoption of necessary measures to prevent pollution. Assuring transboundary movements are reduced to a minimum consistent with their environmentally sound management (Martinez, 2004 and Boakwah, 2006).

2.1.2 Rotterdam Convention

Rotterdam Convention on the Prior Informed Consent Procedure for Certain Hazardous Chemicals and Pesticides in International Trade started as a voluntary information exchange program in the 80s, and came into force in 2004, February 24 and by September that year, 77 countries were Parties to the Convention. Its objective is to protect human health and the environment from specified hazardous chemicals by promoting shared responsibility among Parties in the international trade. The convention tries to facilitate relevant and precise information exchange and includes procedures for formally obtaining and distributing decisions among import and export countries trading specific chemicals. Now 24 chemicals used as pesticides, 6 severely hazardous pesticides formulation and 11 industrial chemicals are subject to Rotterdam Convention and it is expected that the list will be enlarged (Martinez, 2004).

2.1.3 Stockholm Convention

Stockholm Convention came into force in May 2004, and it is considered as a major success because of its objective; to reduce and completely eliminate 12 persistent organic pollutants (POPs) considered particularly toxic. POPs are characterized by their long lifetimes (persistence) in the water, soils or sediments or air. The Convention establishes that a contaminant is persistent if its half-life in water is greater than two months or its half-life in soil is greater than six months, or that its half-life in sediment is greater than six months (Martinez, 2004).

In relation to stockpiles of wastes consisting of, or containing persistent organic pollutants (POPs), Stockholm Convention establishes that:

In order to ensure that stockpiles and wastes are managed in a manner protective of human health and the environment, each Party shall:

- Develop appropriate strategies for identifying stockpiles and wastes.
- Take appropriate measures so that the wastes, including products and articles upon becoming wastes are; handled, collected, transported and stored in an environmentally sound manner.

These three conventions show the international community is concern in relation to minimizing/avoiding risks deriving from an environmentally unsound management of chemicals and wastes. Nevertheless, even though the three conventions have an increasing number of Parties committed to meet the convention's objectives and conscious of the problem and needed measures, many countries, especially the developing ones, lack the necessary infrastructure, capacity or resources to deal with chemicals and wastes management in an integrated manner. Anyway each of the above mentioned conventions present challenges and give opportunities to move forward offering a wide range of tools, not only basic ones such as awareness raising but also opening doors to local, national and regional discussion and to coordinate proposals and finally leading countries to develop rules to regulate different aspects of chemicals and wastes life cycle and therefore reach the objective of protecting human health and the environment (Martinez, 2004).

2.2 Obsolete Chemical Generation

In most developing countries, large stocks of obsolete chemicals have accumulated over the years as a result of prolonged storage or because they have been banned from use (FAO, 1995a). These stocks are often stored in poor conditions and pose a threat to human health and the environment (FAO, 1995b). Owing to the absence of

environmentally sound disposal facilities in developing countries, the quantity of obsolete chemical stocks is constantly on the increase (FAO, 1995a).

The total quantity of obsolete chemical stocks in non-Organization for Economic Cooperation and Development (OECD) countries is estimated to be well in excess of 100,000 tonnes (FAO, 1995a and FAO, 1995b) of which 20,000 to 30,000 tonnes are in Africa. A significant share of these stocks is leftovers of chemicals supplied under various aid arrangements. The problem is colossal and a concerted global effort is required to minimize the damage (FAO, 1995a).

The accumulation of obsolete stocks has continued unabated and continuously poses serious environmental and public health hazards. Lack of appropriate management, misuse of chemicals, uncoordinated chemical donations, substandard storage, poor storekeeping, lack of expertise and financial resources are major contributors to the problem. Developing countries are the most badly affected, mainly because of the lack of understanding of the inherent dangers of chemicals and the means to protect people. Urgent solutions are therefore needed (FAO, 1997).

Additionally, developing countries do not have adequate facilities to dispose of such stocks in a safe and environmentally sound manner. In many cases, therefore, the recommended disposal method would appear to be shipment of the chemicals to a country that has special hazardous waste incineration facilities. In view of the dangerous nature of these chemicals and the high costs of safe and environmentally sound disposal, the long-term solution to obsolete stocks lies in preventive measures: improved stock management and reduction of stocks (FAO, 1995a).

The issue of obsolete chemical stocks is increasingly receiving international attention. A growing number of developing countries are requesting aid agencies to provide assistance for disposal of obsolete stocks together with assistance aimed at preventing further accumulation of obsolete chemical stocks (FAO, 1995b). In response to that, FAO, UNEP, international donors, aid agencies, governments of countries with stocks, pesticide producers, and non-governmental organizations have taken on projects to track down, collect and dispose of existing stocks of obsolete pesticides and to prevent the accumulation of new ones. FAO has written guidelines and codes of conduct to help developing countries better manage pesticides, dispose of obsolete stocks, and avoid accumulating new ones. The OECD DAC has written guidelines for aid agencies that describe the problem and show how aid should be directed to avoid accumulation of obsolete chemicals. But these efforts have been able to address only a small part of what is a very large problem (OECD/FAO/UNEP, 2000)

2.2.1 Occurrence and state of obsolete chemicals in developing countries

In developing countries chemicals are often stored in unsuitable conditions and rapidly lose their potency. Modern chemicals have a shelf life of about two or more years when properly stored. But certain components in chemicals deteriorate more quickly if exposed to extreme heat or cold, or if their containers are damaged and thus expose the chemicals to air (UNEP, 2000). Such a situation exists in almost all developing countries especially in Africa and Near East (FAO, 1995a; FAO, 1995b).

Quantities of obsolete chemicals in individual countries range from a few tonnes to several thousands. In 1994, FAO conducted an inventory of obsolete pesticide stocks in Africa and the Near East. Results of this inventory indicated that the total of obsolete pesticides in Africa probably exceeds 15,000 tonnes. According to UNEP (2000), in Africa, a conservative estimate by the United Nations Food and Agriculture Organization (FAO) puts the total quantity of obsolete chemicals (pesticides) at about 20,000 metric tons. In Asia and Latin America, where less data has been gathered, perhaps another 80,000 metric tons are held, and in the Commonwealth of Independent States early estimates indicate stockpiles of at least 150,000 metric tons.

The combined result of these multiple failings in chemical supply and management has been the accrual of huge quantities of obsolete chemicals. In many cases these chemicals are escaping into the environment, contaminating soil, water, and air, and threatening wildlife and human health (UNEP, 2000). In most situations, obsolete chemicals are stored under conditions that do not meet the basic standards for safe and responsible storage of such hazardous materials. Stores are often poorly ventilated (FAO, 1995b).

2.2.2 Causes of accumulation of obsolete chemicals

Finding a solution to a problem without knowing it root causes would be difficult. Thus, it is important to identify and understand the factors that have contributed to the accumulation of the present stockpiles of obsolete chemicals in order to formulate preventive measures. This section provides a detailed analysis of the categories of causes of accumulation. There are many factors that have contributed to the accumulation of the present stockpiles of obsolete chemicals. These factors can be grouped into the following categories (FAO, 1995b).

2.2.2.1 Banning of Products

Formerly, persistent organic pollutants (POPs) were the most commonly used chemicals because they were very effective and efficient. Presently, most POPs have been banned and can only be used under stringent conditions. This is because of their harmful effects on humans and the environment. The fate of existing stocks in a country is often given scare consideration. Stocks remain where they are stored and eventually deteriorate (FAO, 1995b). A considerable amount of the accumulated obsolete chemicals are persistent organic pollutants that possess toxic properties, resist degradation, bio-accumulate and are transported, through air, water and migratory species, across international boundaries and deposited far from their place of release, where they accumulate in terrestrial and aquatic ecosystems (Jones and de Voogt, 1999; Vallack et al., 1998).

2.2.2.2 Lack of chemical regulatory infrastructure in developing countries

Lack of chemical regulatory infrastructure in developing countries leads to poor regulation of chemicals, absence or inefficient laws and law enforcement, and lack of co-ordination among relevant government agencies. Chemicals are sometimes banned without consideration of how to manage existing stocks. Illegal traffic or cross border smuggling of chemicals, sometimes from countries where a different language is spoken, can lead to confusion about the contents and appropriate use of products and eventual stockpiling (OECD/FAO/UNEP, 2000).

2.2.2.3 Inadequate stores and poor stock management

2.2.2.3.1 Inadequate chemical storage facilities

Most developing countries do not have sufficient and well designed storage capacity to store all its chemicals safely. Many stores are poorly constructed, have insufficient ventilation and do not have concrete floors. Because of space constraints, chemicals are often not properly stacked, thereby reducing access to products and making it difficult to monitor the condition of containers. At several locations, chemicals are even stored in the open for prolonged periods of time. Poor storage conditions accelerate the degradation of chemicals and their containers. New products are sometimes stored inappropriately because obsolete products are occupying the limited storage space (FAO, 1995b).

2.2.2.3.2 Lack of expertise in chemical management

Storekeepers of major stores and those responsible for national stocks are often not familiar with the guidelines for good stock management (proper stacking, product segregation, principle of "first in - first out", etc.). Leakage and spills may not be cleaned up immediately because staff have not been trained how to handle them, or because the necessary materials and protective gear are not available. Contamination and improper stacking may affect the condition of other products and may impede a consistent application of the principle of "first in - first out". Stock records may not be regularly updated and communicated to the central authority responsible for establishing the country's chemicals requirements (FAO, 1995b).

2.2.2.4 Inappropriate handling during transport

Drums and other packaging materials are often damaged through rough handling or in transport. When drums are battered, their inner and outer coatings may be damaged, which will accelerate corrosion and shorten their life. Long periods of exposure to direct sun during transit are another important factor that affects both the container and its contents reducing if potency (FAO, 1995b).

2.2.2.5 Unavailability of analytical facilities

Because laboratory facilities for chemical quality control are not available in most developing countries, it may be difficult to determine whether a chemical may still be used after its indicated shelf-life has expired (FAO, 1995b).

2.2.2.6 Unsuitable packaging

2.2.2.6.1 Poor container quality

Chemicals are sometimes delivered in containers of poor durability that soon start leaking. Once drums have corroded or leak, they can no longer be transported, which makes it considerably more difficult to use their contents. The same applies to torn bags and other damaged packaging. If the container quality is not specified in tender documents, bidders may be tempted to reduce their price by compromising on the quality of containers (FAO, 1995b).

2.2.2.6.2 *Missing or incomplete labels*

Labels are inscriptions on a sheet of paper which serves as a means of communication between the manufacturer and the user that provide information on the chemical. In some cases, chemicals are not used because the potential user does not know the specifications of the product, or how to apply it, since labels are missing or incomplete, or are in a language alien to the user. Inadequate labeling and the absence of a date of manufacture/release on labels or on the container may complicate the matter. For this reason, there is often an understandable tendency to deviate from the principle of "first in - first out" and to use a newer product to be certain of its effectiveness; this practice leads to prolonged storage of older products (FAO, 1995b).

2.2.2.7 Insufficient communication between supplier and user

In several cases, the quantity, active ingredient or packaging of donated chemicals are inappropriate for the intended use. Such mistakes occur because of a lack of detailed specifications in requests for chemical donations and/or a lack of background information and justification. On their part, aid agencies often make insufficient efforts to obtain such information before processing requests for chemical donations (FAO, 1995b).

2.2.2.8 Keeping large strategic stock of chemicals

The possible extent of an expected pest outbreak is sometimes difficult to forecast. A lower pest incidence than expected may result in unused chemical stocks. In the past, this was particularly true for outbreaks or invasions of migratory pests. Countries that established large strategic chemical stocks in preparation for possible upsurges or invasions often ended up with large quantities of unused products. The risk was further increased by decentralizing such stocks. Monitoring of locust outbreaks has greatly improved with the FAO Emergency Centre for Locust Operations programme. Internationally coordinated control strategies based on the monitoring of developments in locust outbreaks have demonstrated that chemicals can be flown in

on time and that large strategic stocks are therefore no longer necessary (FAO, 1995b).

2.2.2.9 Overstocking of products with a short shelf-life

Most currently used chemicals have a short shelf-life. Tropical conditions characterized by excessive heat, high humidity and/or strong fluctuations in temperature may reduce this already short life span. During medium- or longer-term storage periods, these products degrade and become unusable. Overstocking of such products is a common cause of chemicals becoming obsolete (FAO, 1995b).

2.2.2.10 Excessive and inappropriate chemical donations from aid agencies

This can occur for a variety of reasons, including the following:

Donations are not always driven by demand and in some cases turn to be waste. The result is that donated chemicals are sometimes unsuitable for the application equipment that is locally available, are unsuitable for the pest problem, are packed in inappropriate containers, have an inadequate shelf life, or are not registered in the receiving country. Donations may respond to the articulated demand, but developing countries may not have the expertise or infrastructure to accurately assess their pest control needs. Donated chemicals may not be subject to quality control, and their chemical and physical quality may be questionable. Developing countries may wish to accumulate precautionary stockpiles ("strategic stocks"), acquiring excess chemical so as to have a stock on hand in case of emergency such as locust attacks (OECD/FAO/UNEP, 2000).

Aid agencies have sometimes provided chemical donations far in excess of requirements. In several cases this has involved products manufactured in the home

country of the aid agency or funding government. Under some agricultural input supply programmes that last for a number of years, the provision of chemical is automatic until notice is given to stop. This system, depending on feedback, does not always work effectively. In some cases, it has led to an accumulation of chemicals when demand dropped and supply was not adjusted (FAO, 1995b).

2.2.2.11 Removal of subsidies

Many countries are reducing or removing subsidies on chemicals. The rationale behind the adjustment of pricing policies is both technical and economic. Direct and indirect subsidies on chemicals are not desirable because they stimulate overuse and over-reliance on chemicals and frustrate the introduction of Integrated Pest Management (IPM). Moreover, structural adjustment programmes require the removal of subsidies from agricultural inputs to establish rational market mechanisms. This often causes a temporary or structural drop in demand. As a result, stocks may remain in store longer than planned and are at increased risk of becoming obsolete (FAO, 1995b).

2.2.2.12 Coordination among and within aid agencies

2.2.2.12.1 Poor coordination among aid agencies and recipients

Insufficient coordination among aid agencies providing chemicals, especially for locust and other migratory pest control operations, has been a major factor in causing excess donations of chemicals. Recipient governments do not usually have any guarantee that the required chemicals will be provided by the donor agency they first contact. In emergency situations, this may lead to simultaneous requests for assistance to various agencies, with the hope that at least one will react in time. In the end, the requested amount may be received from more than one donor. Given this undesirable situation, FAO is enhancing donor coordination in emergency situations, both at the international level and the national level in recipient countries (FAO, 1995b).

2.2.2.12.2 Administrative procedures within aid agencies

Slow processing of requests for chemicals, in some cases, has meant that the chemicals have arrived too late. Project or programme funds are often allocated for spending within a certain period. Consequently, timing for the procurement of chemicals is sometimes determined by budgetary factors, rather than by actual requirements. This means that recipient countries may be pressed to accept chemical supplies on a "now or never" basis, which in many cases conflicts with the principle of providing chemicals only when they are actually needed (FAO, 1995b).

Several aid agencies have not yet assigned responsibility for the appraisal and processing of requests for chemicals to a specific technical office within the agency. Instead, such requests are processed by the country desk concerned. There may be little coordination among country desks themselves, or among country desks, technical departments and procurement departments. Without a specifically designated technical office to appraise requests for chemicals, it may be difficult to build up an institutional memory to avoid repetition of supplies (FAO, 1995b).

2.2.2.13 Commercial interests and hidden factors

Agrochemical companies, or their local agents, often take the initiative to advise plant protection services and other large-scale users on their pesticide requirements. Sometimes such advice forms the basis for requests to donors. However, companies may not always likely to put the public interest above their own commercial interest
and assessments may be in excess of actual requirements. Moreover, the recommended product will probably be one the company supplies and therefore may not necessarily be the most appropriate.

Large sums of money are involved in chemical supplies. As a result, a variety of hidden interests may play a role in decisions concerning chemical procurement or donations. Often these interests are not strictly related to the best technical solution to pest problems. Companies may use a range of aggressive marketing methods that result in procurement of quantities in excess of actual requirements, or of low-quality products. Some individuals involved in chemical procurement may have personal interests. Donor countries may place increased emphasis on supply of chemicals because of the spin-off for the national chemical industry, thereby increasing the risk of donations being supply- rather than demand-based. Supply-based donations of chemicals are more likely to become obsolete. Tied aid may restrict the range from which products can be selected. Such hidden factors often complicate a sound technical approach to pest and chemical management and should be identified and addressed in policy decisions (FAO, 1995b).

2.3 EFFECTS OF OBSOLETE CHEMICALS

Leaking drums and torn bags can seriously affect the health of staff working at the storage site and of others who happen to come in contact with the chemicals (FAO, 1995a; FAO, 1996). Obsolete chemical stocks not only present a hazard to public health but can also contaminate natural resources and stand in the way of socioeconomic development (FAO, 1995a). The types of hazards encountered with obsolete chemicals include:

2.3.1 Hazard to human health

Hazard is the potential of any substance or situation to cause harm (Hember *et al*, 2001). Unmanaged obsolete chemical stocks can pose a serious health hazard, especially to people living near stocks. Comprehensive information about the impact on public health is not available. However, conditions of certain stocks, and their proximity to human habitations, leave no doubt about the danger and the need to apply the Precautionary Principle (OECD/FAO/UNEP, 2000).

2.3.2 Contamination of water sources

Obsolete chemical stocks, especially when located near water sources; pose a high risk of contaminating drinking water sources and water used for irrigating agricultural crops. As an example of how obsolete chemical stocks can hamper economic development in addition to threatening local resources, contaminated irrigation water might introduce pesticide residues into crops and fish, making them unfit for trade as well as local consumption (OECD/FAO/UNEP, 2000).

2.3.3 Contamination of soil and other natural resources

Leaking of chemical stocks can contaminate a significant land area making it unfit for human habitation, cultivation of crops, or any other kind of development. Cleanup of such areas is prohibitively expensive and is currently technically impossible (OECD/FAO/UNEP, 2000).

2.3.4 Escalating costs of clean ups.

Delay in cleaning up existing stocks and failure to prevent new stocks from accumulating would have severe financial consequences in the future. A small amount of chemical can contaminate water and soil in a surprisingly short time, multiplying by many times the cost and the difficulty to clean up (OECD/FAO/UNEP, 2000).

2.4 MECHANISMS FOR MANAGING CHEMICALS IN GHANA

The law in the management and control of the risks posed by chemicals to man and the environment is well established (UNITAR, 1997). The variety of controls that seek to respond to the myriad of threats by the use or misuse of chemicals include principal acts and subsidiary legislation, guidelines, import and export procedures and codes of conduct or practice (UNITAR, 1997).

Currently, Ghana has no comprehensive legislation devoted to chemicals, though one could deduce aspects of chemicals management from various laws in existence. The next best solution has been an administrative procedure which has been implemented by the Environmental Protection Agency (EPA) since 1989 titled "Chemical Import Procedures." It covers consumer, industrial and agricultural chemicals.

The procedures involve a permit clearance mechanism which allows screening and therefore monitoring of all chemicals that are imported into Ghana. The purpose is to prevent the importation of toxic wastes or chemicals that are either banned or severely restricted so as to protect human health and the environment and enhance the sound management of all types of industrial, commercial and agricultural chemicals (UNITAR, 1997).

With specific reference to pesticides however, the Pesticides Control and Management Act, 1996 (Act 528) comes to fill an important vacuum in Ghana's overall effort at minimizing the dangers that arise from the misuse of pesticides (UNITAR, 1997).

2.4.1 Institutions that Manage Chemicals in Ghana

2.4.1.1 Environmental Protection Agency

The Environmental Protection Agency is the institution under the Ministry of Environment, Science and Technology (established in 1994) which is at the forefront in the implementation of legislation designed to manage chemicals and generally to control pollution and protect Ghana's environment (UNITAR, 1997).

2.4.1.2 Ministry of Food and Agriculture

The Ministry is responsible for all policy issues on Ghana's food and agricultural production and practices. A number of Departments fall under the Ministry including Fisheries, Veterinary Services and Plant Protection and Regulatory Services Department (PPRSD). The Ministry and its institutions have an important role to play in the management of chemicals due to the large proportion of the population involved in the food and agricultural sector. The Plant Protection and Regulatory Services is responsible for educating farmers on the safe use of pesticides. This function will now continue within the context of the inter-institutional Pesticides Technical Committee. The Fisheries Department is also responsible for implementing the fisheries law which among other things prohibits the use of chemicals in fishing (UNITAR, 1997).

There is a high level of well-trained officers including Subject Matter Specialists (SMS) who train Front Line Staff (FLS). The FLS in turn train the farmers who are the main users of the chemicals (UNITAR, 1997).

2.4.1.3 Ministry of Mines and Energy

The Mines Department of the Ministry is responsible for the enforcement of the provisions of the Mining and Minerals Law and regulations made which cover interalia, health and safety in the mining environment. The Department also monitors the use and storage of explosives in the mining sector (UNITAR, 1997).

2.5 OBSOLETE CHEMICALS IN INSTITUTIONS

Hazardous chemicals can be found in many programs within schools (FDEP, 2007) and other research institutions. Many chemical repositories and laboratories in schools contain a wide variety of dangerous chemicals that are outdated, inappropriate, toxic, reactive, explosive and unknown (ADEM, 2002). Often, these chemicals are not well managed: they are purchased in excessive amounts. They are stored incorrectly in wrong places in decrepit containers, alongside other chemicals putting students, staff, and the environment at risk (ADEM, 2002, FDEP, 2007). Because staff often does not know what to do with old chemicals that are no longer used, the chemicals are kept, sometimes for decades, after which time many chemicals deteriorate, become contaminated or even unstable (FDEP, 2007).

Unfortunately, mismanagement and improper storage of hazardous chemicals in school laboratories and stores has become an important nationwide safety issue (MDEQ, 2005). Incidents involving hazardous chemicals are a common cause of problems in schools and have resulted in serious injury, property damage and schools

being shut down for weeks to be decontaminated (FDEP, 2007). In 1998, two Vermont schools in the United State were closed as a result of mercury releases from vandalism. In 1999, a Vermont school was traced as the source of high levels of cadmium in the local wastewater treatment plant. Also in Idaho, the combined EPA and Department of Environmental Quality (DEQ) funds provided 22 schools with assistance in identifying, categorizing, and disposing chemicals. The program resulted in the removal of 29.1 kg of hazardous chemicals (Benoit, 2002).

Hazardous chemicals accumulate when there is no tracking system and no disposal plan, especially when there are changes in staff and/or changes in curriculum. Few schools have the resources or expertise needed to manage highly toxic or otherwise hazardous chemicals. Most staff is not trained to recognize and manage the risks of hazardous chemicals and very few schools have a budget for proper chemical storage space and equipment, staff time for chemical management activities, or even hazardous waste disposal (Lynn *et al*, 2006).

Disposing of unneeded, outdated, and excessive chemicals is critical to creating safe schools and an important step in achieving proper chemical management. It is essential that schools develop and implement responsible chemical management and waste minimization practices to decrease the risk of accidents and exposures and the need for cleaning out future chemical accumulations (U.S EPA, 2006). Once these chemicals are removed, it is much easier to set up and maintain systems to purchase track and store the remaining chemicals. The necessary storage facilities and personal protective and emergency response equipment and supplies are much easier to determine after the school has reduced the volume and toxicity of the chemical

inventory to the amount and types required for safely running the school facility and its programs (Lynn *et al*, 2006).

2.5.1 Managing chemicals in schools

Managing hazardous chemicals is the process of controlling chemicals that can even in low concentration, have a significant adverse effect on the environment and/or public health (Boakwah, 2006). Proper management of chemicals is essential since schools can save huge sums of many for other projects.

2.5.1.1 General strategies

The number of sites where chemicals are stored in schools and research institutions should be minimized. It is difficult to keep track of all chemicals if the numbers of sites are many. Chemicals should be stored based on the hazard classification, which is based upon a chemical's compatibility and reactivity. All school staff that routinely works with hazardous chemicals must receive proper training in all phases of chemical management, including safe storage, proper use, potential hazards and proper methods of disposal to help create accident free environment (Benoit, 2002).

Periodic inspection of stored chemicals for signs of leakage, rusting, peeled labels, and expiration date must be conducted. Degraded labels should be immediately replaced to prevent unknowns (Benoit, 2002).

Material Safety and Data Sheet (MSDS) files should be maintained for all chemicals and chemical products in the school. These files should be readily accessible to any one who uses the chemical. The files should be kept near where the chemicals are stored and a copy should be maintained in the main office (FDEP, 2007, NHDES, 2002).

2.5.1.2 Classification of chemicals

Material Safety Data Sheets (MSDS), comprehensive fact sheets prepared by chemical manufacturers, describe the physical properties, health effects, and other characteristics of chemicals, as well as procedures for handling, storing, and disposal of these substances. In many countries, manufacturers, suppliers and importers of substances are responsible for providing MSDS (Lunn and Sansone, 1994).

Chemicals can be grouped based on the type of hazard they pose. Knowing the different types of chemicals in a store is important for developing an effective chemical management policy. Hazardous substances in schools may fall into one or more of the following categories: flammables/explosives, corrosives (the majority of which in high school laboratories are acids and bases), oxidizers/reactive, toxics/poison, and compressed gases. For easy identification purposes, each of these categories has been given a symbol known as *hazard classification symbol*. Examples of hazard identification symbols are shown below.

30



HSNO Class 1.1, 1.2, 1.3
(UN Classes 1.1, 1.2, 1.3)HSNO Class 1.4
(UN Class 1.4)HSNO Class 1.5
(UN Class 1.5)HSNO Class 1.6
(UN Class 1.6)









HSNO Class 2.1.1A flammable

HSNO Class 2.1.1B Flammable gases

HSNO Class Gases under pressure

HSNO Class Gases flammable liquids









HSNO Class 4.3

HSNO Class 5.1

HSNO Class 5.2B

HSNO Class 5.2G (Organic)



Figure 2.1: shows hazard group symbols.

The degree of hazard associated with a particular substance ranges between 0 to 4 with 4 being extremely dangerous and 0 indicates no harm. The degree and types of hazard are summarized in as follows;



Figure 2.2: shows the degree and types of hazard.

Health Hazard

- 0. Material offers no health hazard.
- 1. Material only slightly hazardous to health. Exposure could cause irritation if not treated.
- 2. Exposure could cause injury. Appropriate protective equipment should be worn.
- 3. Exposure could cause serious injury. Appropriate protective equipment should be worn.
- 4. Could cause serious injury or death. Only special protective equipment designed specifically to protect against the specific hazard should be worn.

Flammable Hazard

- 0. Will not burn
- 1. Ignites after considerable heating
- 2. Ignites if moderately heated
- 3. Can be ignites at all normal temperature
- 4. Very flammable gases or very volatile flammable liquid

Reactive Hazard

- 0. Normally stable. Not reactive with water
- 1. Normally stable. Unstable at high temperature and pressure. Reacts with water.
- 2. Normally unstable but will not detonate. Materials can undergo chemical change with rapid release of energy.
- 3. Can detonate or explode, but requires strong initiating force or heating under containment.
- 4. Readily detonate or explodes.

2.5.1.3 Standards for chemical store rooms

• The room should have adequate ventilation separate from the general ventilation system.

- An inventory of the chemicals present is maintained in each room where chemicals are stored.
- Hazardous material storage cabinets are anchored to the walls.
- Doors on storage cabinet are closed and latched.
- Secondary containment tubs are provided for liquid chemicals stored on counters and near drains. Volatile chemicals are stored in well-ventilated areas that exhaust outside the building to maintain indoor air quality (FDEP, 2007).

2.5.1.4 Storage systems

Institutions can have numerous toxic, corrosive, reactive and flammable materials in storage. If these are stored close together, there is a risk of contact if the containers fail due to deterioration or leakage. The resulting spills could cause a reaction or a release of poisonous substances into the environment. The proper storage of chemicals will minimize this risk (FDEP, 2007).

2.5.1.5 Systematic storage for laboratory chemicals

Many universities publish diagrams of recommended chemical storage system on their websites. Two chemical supply companies, J.T. Baker and Flinn Scientific, Inc., also have popular systems for chemical storage. All incorporate the concept of "related and compatible storage groups" found in Prudent Practices.

These systems are based on a series of codes for functional classes of chemicals. Organic and inorganic chemicals are separated, with sub-groups further separated. The "related and functional storage groups" listed in Prudent Practices and the shelf storage codes often assigned to these groups are listed below (FDEP, 2007).

COMPATIBLE	CHEMICALS	STORAGE			
GROUPS		COLOR CODE			
Inorganic #1	Metals, hydrides	Green Glow			
Inorganic # 2	Acetates, Halides, Iodides, Sulfates,	Coral			
	Thiosulfates, Phosphates, Halogens				
Inorganic # 3	Amides, Nitrates (except Ammonium	Yellow Glow			
	Nitrate), Nitrites, Azides				
Inorganic # 4	Hydroxides, Oxides, Silicates,	Red glow			
	Carbonates, Carbon				
Inorganic # 5	Sulfides, Selenides, Phosphides,	Black			
	Carbides, Nitrides				
Inorganic # 6	Chlorates, Perchlorates, Perchloric Acid,	Tan			
	Chlorites, Hypochlorites, Peroxides,				
	Hydrogen peroxide, Bromates				
Ionrganic # 7	Arsenates, Cyanides, Cyanates	Orange			
Inorganic # 8	Borates, Chromates, Manganates,	White			
	Permanganates				
Inorganic # 9	Acids (except Nitric, which is isolated	Acid Cabinet			
	and stored by itself				
	and stored by itsen)				
Inorganic # 10	Sulfur, Phosphorus, Arsenic,	Dark Blue			
Inorganic # 10	Sulfur,Phosphorus,Arsenic,Phosphorus Pentoxide	Dark Blue			
Inorganic # 10 Organic # 1	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids, Anhydrides, Peracids	Dark Blue Green			
Inorganic # 10 Organic # 1 Organic #2	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids, Anhydrides, PeracidsAlcohols,Glycols,Amine,Amides,	Dark Blue Green Orange Glow			
Inorganic # 10 Organic # 1 Organic #2	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids, Anhydrides, PeracidsAlcohols,Glycols,Amine,Amines,Imines,	Dark Blue Green Orange Glow			
Inorganic # 10 Organic # 1 Organic #2 Organic # 3	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids, Anhydrides, PeracidsAcids, Anhydrides, PeracidsAlcohols,Alcohols,Glycols,Amine,Amides,Imines,ImidesHydrocarbons,Esters,Aldehydes	Dark Blue Green Orange Glow Red			
Inorganic # 10 Organic # 1 Organic #2 Organic # 3 Organic # 4	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids,Acids,Anhydrides,PeracidsAlcohols,Alcohols,Glycols,Amine,Amides,Imines,ImidesHydrocarbons,Esters,AldehydesEthers,Ethers,Ketones,Ketones,Halogenated	Dark Blue Green Orange Glow Red Yellow			
Inorganic # 10 Organic # 1 Organic #2 Organic # 3 Organic # 4	Sulfur,Phosphorus,Arsenic,Phosphorus PentoxideAcids,Acids,Anhydrides,PeracidsAcids,Alcohols,Glycols,Amine,Amides,Imines,ImidesHydrocarbons,Esters,Alcohols,Ketones,Ketones,Ketenes,HalogenatedHydrocabons,EthyleneOxide	Dark Blue Green Orange Glow Red Yellow			

 Table 2.1: Prudent Practices and the Shelf Storage Codes

Source: FLINN Chemical Catalog Reference Manual 1991

2.5.2 Conducting a chemical inventory

An inventory is the starting point for the identification of management options to deal with obsolete chemical stocks. A complete chemical inventory will identify chemicals whose containers and contents have deteriorated over time. By conducting chemical inventories, schools and other research institutions can identify unneeded, out-of-date chemicals and arrange to have these chemicals disposed of before they cause problems. Up-to-date chemical inventories should be available in every School/Department prior to the ordering of any new chemicals (FAO, 1995b).

Conducting a chemical inventory may pose significant risks to the individuals taking the inventory; therefore, only those who have technical knowledge about the chemicals should be involved. Students should never participate in inventories. Before starting work at each site, basic steps should be taken to protect the health and safety of individuals involved in taking the inventory. It may be necessary to open doors and windows of stores for some time before starting work inside, to allow adequate ventilation to remove vapours built up inside (FDEP, 2007).

2.5.2.1 Suggested inventory procedure

- 1) Work in pairs, never alone. It is best if one team does the entire inventory.
- 2) Be sure the areas in which you are working have adequate lighting and ventilation.
- 3) Wear appropriate Personal Protective Equipment (PPE). This should include gloves, chemical splash goggles, a laboratory apron, and closed-toed shoes.
- 4) Be sure that you have quick access to a phone and a recently tested eyewash and safety shower.
- 5) Have a written response plan nearby in case of a spill or accident and verify that all participants have read it in advance. One person should act as the recorder and

the other person should read the names of the chemicals. The reader should be sure to pronounce the names correctly and confirm that they have been recorded accurately.

The inventory can be used to generate a disposal list and to decide which chemicals to retain. Hazardous waste removal companies require very specific information, so it is important to include sufficient information about the chemical to avoid unexpected price changes. For example, anhydrous aluminum chloride is much more expensive to dispose of than hydrated aluminum chloride. A disposal list should include the proper chemical name, the size of the container and the approximate amount present (FDEP, 2007).

2.6 DISPOSAL ROUTES AND OPTIONS

Products that cannot be used for their intended purpose(s) or a permitted alternative, and that cannot be reconditioned to become usable again, should be considered for disposal (FAO, 1995a, OECD/FAO/UNEP, 2000). By law, regulated hazardous wastes must be properly handled from their initial generation to their final point of disposal under a concept commonly known as "cradle to grave" responsibility (FDEP, 2007).

There is no doubt that disposal of obsolete chemicals can be expensive. The cost of disposal ranges from as little as \$500 to as high as over \$100,000. Costs are variable and depend on the types and condition of the chemicals to be disposed (MDEQ, 2005). Due to the high cost involved in disposal of obsolete or hazardous chemicals, most developing countries resort to stockpiling chemicals until funds are raised for such purposes.

Economics, while extremely important, are not the only criteria by which a disposal options should be assessed, however, a hierarchy of options may be established in which protection of the environment and safety of the public are given priority. One of such hierarchy consist of the following stages (Porteous *et al*, 1993),

- (a) Waste minimization. Modification to a process, or changes in the nature of product, can reduce the quantities of hazardous potential wastes generated. Such modifications can yield economic benefits to the companies concerned. For example, the 3M Company (in UK) established a Pollution Prevention Pays' programme in 1975 which include *waste minimization* measures and this saved some \$482 million world wide in its first 14 years of operation (Porteous *et al*, 1993).
- (b) Reuse and recycling of materials. Hazardous wastes produced by one process may be usable as raw materials in another. There are instances where one company's waste could be of use to another firm. In USA waste materials exchanges have been set up in many areas to match waste with materials requirements. In the UK projects of this type exist: for example, waste slag used as cement; ash from power stations used for breeze block (Porteous *et al*, 1993).
- (c) Energy production. Virtually all organic compounds have an energy content which can be utilized if they are burned under appropriate conditions. In both energy and financial terms, it is more advantageous to recycle solvents than to burn them for energy production since their manufacture uses more energy than can be recovered and their selling price allows a profit to be made.

However, there are many instances where combustible materials cannot be recycled and their energy content become more valuable. Some materials may pose problems when they are burned owing to the production of corrosive *hydrogen chloride or dioxins* (Porteous *et al*, 1993).

The above option can result in economic gain or at least a recovery of some costs. If none of these is feasible, consideration must be given to other procedures like landfill, chemical treatment or incineration, all of which involve expenditure with little, if any, return;

2.6.1 Disposal options

There are many methods to dispose of hazardous waste, such as chemical or biological treatment, landfilling, and incineration (Hester and Harrison, 1994). Disposal methods are divided into three categories and are evaluated on their suitability for the disposal of bulk quantities of obsolete chemicals in developing countries.

The main criteria are:

- environmental soundness of the technology
- occupational safety for operators
- technical feasibility for destruction of bulk quantities of obsolete chemicals
- suitability for common circumstances in developing countries, and
- cost-effectiveness

The suitability of individual disposal techniques generally depends largely on the type and quantity of product to be disposed of. A particular technique may be acceptable for one group of products, but absolutely unsuitable for another group.

This means that it is essential always to consider the combination of the technology and the product on a case-by-case basis (UNEP/FAO/WHO, 1996)

2.6.1.1 Chemical or Biological Treatment

The hazardous nature of some wastes can be reduced by a wide range of chemicals and biological treatments. Cyanide for instance, are readily destroyed by oxidation with hypochlorite while a wide range of dilute organic materials can be treated by microorganisms (Porteous *et al*, 1993).

Chemical treatment of large quantities of obsolete chemicals would require: special reactor tanks; process control devices; analytical facilities to test chemicals and residues; continuous expert supervision; and disposal facilities for residues. Chemical treatment may offer a solution to relatively small quantities of chemicals, provided that the operation is guided by a chemical expert. Under certain circumstances, treatment with lime or alkaline liquid may be used to detoxify soil contaminated with organophosphorus chemicals. Chemical treatment can only be applied to a very few groups of compounds and thus is not frequently used of late (FAO, 1995b).

2.6.1.2 Landfill

Landfilling, which has been used for many years, has become increasingly inappropriate. This is due to the use of landfill sites for other purposes are increasing. As a result, the availability of landfill sites is decreasing dramatically, especially in populated areas, where huge municipal waste is generated. This means that if landfilling is still to be used, municipal waste must be transported to remote areas. Increasing the disposal cost arising from the cost of transportation makes landfilling less attractive than other disposal methods. In addition, landfilling may not be suitable for some types of hazardous waste (Hester and Harrison, 1994).

Other problems associated with landfill are as follow;

2.6.1.2.1 Reactive hazards

Certain wastes, when mixed together, can react to produce new materials which may be much more dangerous than the original wastes. At one site, in Essex, a consignment of dilute acid was dumped on sulphide wastes already present in the trench: the resulting cloud of hydrogen sulphide gas killed the tanker driver making the delivery (Porteous *et al*, 1993). In December 1982 a landfill near Edinburgh containing fireworks waste exploded, probably as a result of reaction between various wastes leading to the production of hydrogen gas. One such reaction is the reaction of water and magnesium, a common component of fireworks, according to the equation (Porteous *et al*, 1993).

$$Mg + H_2O \rightarrow MgO + H_2$$

This reaction and others which probably occur at the same time, is exothermic and provided a source of activation for an explosive reaction.

2.6.1.2.2 Air pollution

Many organic materials are malodorous and can cause a smell nuisance. Toxic substances (including dioxins) produced by reactions can escape off-site, and dust containing heavy metals or asbestos could present a health risk if allowed to blow around. Presence of volatile organic compounds (VOCs) can initiate photochemical reaction and produce PAN.

2.6.1.2.3 Water pollution

Materials leaking from hazardous waste sites, especially some of the older ones may pose serious threats to water supplies. Organic solvents have contaminated aquifers in the UK and, on a much more widespread basis, in the USA. Cleaning of such contamination is difficult and expensive – and may not always be possible (Porteous *et al*, 1993).

Most modern landfills are classified according to the type(s) of waste material disposed of into them. Landfills can be engineered to a high standard in order to contain liquid leachate or landfill gas produced by decomposing organic waste (Porteous *et al*, 1993).

2.6.1.3 Specially engineered landfill (lined landfill)

In general, land filling is not an acceptable option for the disposal of chemicals, because the chemicals can migrate and contaminate ground or surface water. In addition, there is a risk of them being dug up for unauthorized use. However, there are some exceptions. A properly lined landfill may be suitable for final disposal of incinerator ashes and slag, soils contaminated with chemicals, and/or powder formulations with low active ingredient content. Special attention must be paid to the selection of landfill sites. Landfills in areas with high groundwater tables or significant rainfall are not suitable. The landfill should be a designated landfill under the authority of the government. Authorization should be obtained before land filling the product concerned (FAO, 1995b).

Though specially engineered landfilled may be suitable for the disposal of incinerator ashes and slag, however, landfilled without pre-treatment is regarded as a 'last resort' for hazardous waste. This is no longer an option for some wastes (Porteous *et al*, 1993).

2.6.1.4 Incineration

Incineration is the most popular method for disposing of hazardous waste, and, as a result, has been applied extensively for handling a wide variety of waste (Siritheerasas and Lawrence, 1998). Incineration is feasible for most organic wastes although some may need pretreatment (e.g. water reduction). This method is generally only used for the more dangerous organic materials. The specific benefits of incineration include:

- 1. A reduction in the volume and mass of wastes (up to 90% of the volume and up to 75% of the mass).
- 2. Destruction of some wastes and detoxification of others, to render them more suitable for final disposal.
- 3. Destruction of organic components of biodegradable waste that may generate Landfill Gas (LFG).
- 4. The recovery of energy from organic wastes with sufficient calorific value.
- 5. The replacement of fossil fuels for energy generation with consequent beneficial impacts in terms of the greenhouse effect (Hester and Harrison, 1994).

2.6.1.4.1 Selection of chemicals for incineration

Whether or not chemicals can be properly incinerated depends on the type of chemical, the kind of incinerator, and the gas cleaning system. Inorganic materials are not normally incinerated and organic chemicals containing mercury and other heavy metals should also not be incinerated since their toxicity often results from the presence of elements, such as heavy metals, which are not destroyed by combustion (FAO, 1996). Furthermore, excessive levels of toxic metals in the incineration ash or wastes from emission control equipment render them hazardous, thus requiring more expensive disposal (Porteous *et al*, 1993).

There are many types of incinerators, such as mass-burn incinerators, cement-kiln incinerators; mobile incinerators, and large-scale incinerators. The efficiency of these incinerators can be evaluated by various means. However, the following criteria are widely used (Siritheerasas and Lawrence, 1998):

- 1. Destruction and removal efficiency (DRE).
- 2. Combustion efficiency.
- 3. The emission levels of pollutants (e.g., NO_x, SO₂, particulates).

2.6.1.4.2 Cement kiln incineration

A cement kiln is an oven that slowly rotates to expose limestone, sand and clay evenly to extremely high temperatures to make cement clinker. Only certain types of kilns (rotary kilns with electrostatic precipitator and bypass system) can be used for chemical incineration. Chemicals can be fired with the fuel by mixing them with the fuel, or by injecting them into the flame. Special adaptations need to be made to inject the chemicals, which can be costly. If the chemicals have a high calorific value they can, in part, replace the fuel. Cement kilns can destroy chemicals because temperatures inside range from 1,400 °C to 2,000 °C. The residence time of the gas phase is between 6 and 10 seconds. They can handle liquid or semi-liquid wastes and save on fuel costs. Acidic gases resulting from organochlorine chemicals are neutralized by the alkaline cement and therefore it is not necessary to have a scrubber (FAO, 1996).

2.6.1.4.3 Mobile incinerator

There are several models of mobile waste incinerators, ranging from small-scale to medium-scale. They are mainly used in the United States to deal with on-site cleanup of hazardous waste dumps. They handle large amounts of liquid, solid and sludge waste and contaminated soil at standards of destruction and emissions similar to those of large-scale fixed incinerators. Mobile incinerators are transported on two or three standard trailers and may have a gross weight of between 50 and 80 tonnes (FAO, 1996). Capacities of the smaller models range from 2 to 20 tonnes per day. These incinerators can achieve DREs of 99.999 percent and meet most standards for air emissions.

Bringing the incinerator to the waste avoids legal problems of international transportation of waste. However, use of a mobile incinerator does not eliminate the need to move products because chemicals still have to be brought to the incineration site.

2.6.1.4.4 Large-scale fixed incinerator

Large-scale dedicated hazardous waste incinerators are the preferred method of disposal for most obsolete chemicals. They are purpose-built to incinerate hazardous waste. Generally, they will be rotary kiln incinerators with an afterburner and various air pollution control devices. They maintain a temperature of 1,100°C to 1,300°C and the residence time in the afterburner is at least two seconds. The DRE is over 99.99 percent up to 99.99995 percent. The capacity varies according to model and ranges from 0.5 to 7 tonnes per hour at 24-hour operation. Such incinerators can handle solids and liquids, as well as contaminated soil, materials, containers and packed

waste (FAO, 1996). They can handle all kinds of organic chemicals (including organochlorinated pesticides).

Because of the high initial investment cost ranging from US\$10,000,000 to \$200,000,000 and high operating costs (which include: large quantities of scrubber liquid; transport of waste to the plant; disposal of ashes and slag in a landfill; highly trained technicians; regular maintenance and servicing of plant; and intensive control procedures, including analytical facilities) they are only found in advanced industrialized countries (FAO, 1996).

2.6.1.5 Impacts of incineration

Existing data shows that burning hazardous waste, even in "state-of-the-art" incinerators, will lead to the release of three types of dangerous pollutants into the environment (Greenpeace, 2001):

- 1. Heavy metals
- 2. Unburned toxic chemicals
- 3. New pollutants entirely new chemicals are formed during the incineration process.

2.6.1.5.1 Toxic Metals

Metals are not destroyed during incineration and are often released into the environment in even more concentrated and dangerous forms than in the original waste. High-temperature combustion releases toxic metals such as lead, cadmium, arsenic, mercury and chromium from wastes that contain these substances, including batteries, paints and certain plastics. They are released in the form of tiny particles or gases, increasing the risk of inhalation. An average-sized commercial incinerator (32,000 tonnes per year) burning hazardous waste with average metals content emits these metals into the air at the rate of 92 tonnes a year (total for lead, cadmium, arsenic, mercury and chromium); another 304 tonnes a year will be found in residual ashes and liquids. Pollution control equipment can remove some but not all heavy metals from stack gases. But even then the metals do not disappear; they are merely transferred from the air into the ash, which is then landfilled (Greenpeace, 2001).

Subsequently, metals in the ash may leach into and contaminate soils and potentially groundwater. Presently, ash from incinerators is sometimes being used for construction purposes such as in asphalt, cement and for making paths. This practice can also have implications for the environment and for human health. For instance, metals can leach out of such construction materials. Ash from a municipal waste incinerator in Newcastle, UK, was used on local allotments and paths between 1994 and 1999. All of it had to be removed recently after it was found to contain unacceptably high levels of some heavy metals and dioxins.

2.6.1.5.2 Unburned toxic chemicals

No incinerator process operates at 100 per cent efficiency. Unburned chemicals are emitted in the stack gases of all hazardous waste incinerators. They also escape into the air as fugitive emissions during storage, handling and transport. While incinerators are designed to burn wastes, they also produce them in the form of ash and effluent from wet scrubbers and/or cooling processes. Incinerator ash carries many of the same pollutants that are emitted as stack gases. Studies have identified as many as 43 different semi-volatile organic chemicals in incinerator ash, and at least 16 organic chemicals in scrubber water from hazardous waste incinerators. Ash is commonly buried in landfill, while effluent is often treated before being discharged into rivers or lakes (Greenpeace, 2001).

2.6.1.5.3 New pollutants - dioxins and furans

One of the most insidious aspects of incineration is the entirely new and highly toxic chemicals that can be formed during the combustion process. When fragments of partially burned waste chemicals recombine within incinerator furnaces, smokestacks, and/or pollution control devices, hundreds, even thousands, of new substances are created, many of which are toxic than the original waste itself. Among these are dioxins and furans a class of chemical compounds widely recognized to contain many highly toxic compounds. Dioxins are created when chlorine-containing materials are burned. They have no useful purpose and are associated with a wide range of health impacts including, cancer, altered sexual development, male and female reproductive problems, and suppression of the immune system, diabetes, organ toxicity and a wide range of effects on hormones (Greenpeace, 2001)

2.7 PREVENTING ACCUMULATION OF OBSOLETE CHEMICAL STOCKS

Due to the harmful effects of obsolete chemical stocks and the high costs of safe and environmentally sound disposal method, it has become imperative to seek a common position on ways and means to avoid further accumulation of obsolete and unwanted stocks in the future. The long-term solution to obsolete stocks lies in preventive measures (FAO, 1995b). Table 2.2 gives a summary of some recommendation ways to avoid accumulation of obsolete chemicals.

CAUSES OF ACCUMULATION	PREVENTIVE MEASURES
1. Insufficient storage capacity	Upgrading of old stores. Procuring quantities of chemicals
	that will exceed storage capacity must be avoided.
2. Staff not trained in stock	Train staff in stock management. Ensure compliance with
management	"first-in, first-out principle.
3. Improper handling of chemicals	Train staff in proper handling of chemicals during
	transport. Transit periods should be shortened as much as
	possible.
4. Overstocking of products with	Do not stock up large quantities of products with a short
a short shelf-life.	shelf-life. Chemicals should be stored for at most two
	years.
5. Excessive donations	Donation in excess requirement should not be accepted.
	Donated chemicals should be well scrutinized before
	acceptance.

Table 2.2: Summary of some recommended measures to avoid accumulation of obsolete chemicals.

CHAPTER THREE

3.0 MATERIALS AND METHODS

3.1 MATERIALS

3.1.1 Apparatus and Equipment

All glassware (test tubes, beaker, volumetric flask, etc) used were soaked in detergent solution for about six hours; rinsed; washed; and dried before analysis. The list of apparatus and equipment used include the following; test tubes, beakers, capillary tubes, thermometer, litmus paper, funnel, volumetric flask, measuring cylinder, melting point apparatus (Electrothermal melting point apparatus) and pH-meter.

3.1.2 Reagents

Distilled water was used for the preparation of all solutions. All reagents used were products from BDH Company (England) and were of analytical grade. The reagents used include the following; 0.1M NaOH, NaHCO₃, 0.1M H₂SO₄, 0.1 M HCl and 0.1 M AgNO₃.

0.1M solutions of NaOH, NaHCO₃ and AgNO₃ were prepared by measuring 1.0 g, 2.1 g, and 4.25 g respectively of each compound and dissolving it with distilled water to the 250 mL volumetric flask. 5% HCl solution was also prepared by diluting 5 mL of concentrated HCl in a 100 mL volumetric flask. All solutions were transferred into reagent bottles and sealed for use.

3.2 EXPERIMENTAL METHODS

3.2.1 Selection of Schools

There are many schools or educational institutions in Ghana. Obsolete chemicals exist in almost every school across the country where chemicals are used. Due to the large number of schools/departments across the country, and the pilot scale on which this project is based, it was very prudent to select some of these schools to work on.

Several factors were considered during the selection of school/department and these included: quantity and type of chemicals used, the closeness of the department/school to the Chemistry laboratory of KNUST; and the willingness of the department to give out their chemicals for examination.

Based on the above factors, six department/schools were selected. Chemicals were collected from the chemical storerooms of; Departments of Theoretical and Applied Biology, Department of Chemistry, Department of Pharmaceutical Chemistry, all of K.N.U.S.T; and that of Anglican Senior High School, Kumasi Senior High School and Technology Senior High School, all in Kumasi.

3.2.2 Sorting and Inventory Taking

Most laboratories visited had their newly purchased and old chemicals sitting on the same shelves. It was then necessary to sort the old chemicals from the newly purchased ones. With the help from the store keepers, these chemicals were first sorted out. For the sake of this project chemicals that have been in stocks for ten or more years were sorted out and inventoried.

The urgency of removing outdated, extremely hazardous, unusable, and unknown chemicals from the chemical storerooms was very much appreciated after taking a good look at the stores under study.

Each of the stores visited had a variety of dangerous chemicals that were obsolete, unlabeled, toxic, reactive, and even explosive on their shelves which they no longer use. These chemicals have been kept for decades, and according to laboratory personnel, some have even been in stocks since the inception of the department/school. This was the legacy laboratory personnel inherited from their predecessors and has been a big problem for them.

Most of the chemicals have been degraded due to prolonged storage. Degradation was detected by changes in their physical state such as liquefaction, colour changes (which may be used as a guide to determine if a material has deteriorated) and the chemicals were contained in aged and decrepit containers; some of which were leaking whiles others were in containers with no caps. The leaking of chemicals in aged containers and the non-availability of caps had led to contamination and reeking of the store rooms.

Common problems found in the stores under study were as follows: incompatible chemicals were found next to each other on shelves but arranged alphabetically rather than locked in approved safety storage cabinets making them inappropriate and unsafe. Chemicals were stored above eye level on shelves, others kept on the floor or under sinks. Some reagent bottles were unlabeled, and others with warning or storage code omitted from the label. In some cases, chemicals were stored in the offices of laboratory personnel. Chemical inventories were non-existing or incomplete in most stores in all except for Department of Pharmaceutical Chemistry.

The Department of Pharmaceutical Chemistry was the only place which had inventory of all chemicals in stocks. The floors have been coloured by spilled chemicals and the storage rooms reek due to poor ventilation system. These practices may result in serious injury to students and staff.

The ever increasing nature of obsolete chemicals had created and continues to create problems for laboratory personnel. The method of storage of these chemicals varied from one department to another and from school to school especially for the unknown chemicals. Some laboratory personnel had packed these obsolete chemicals so closely to each other on the shelves, others for lack of space on the shelves dumped theirs at one corner on the floor of the store rooms, whiles another group of personnel also packed theirs on the corridors of the building due to lack of space both on the shelves and in the stores. All these practices were done without considering the incompatible nature of these chemicals. Each group of personnel admitted that the kind of storage is not the best, but lacked funds or the know how for disposal of these chemicals.

Detailed inventories were taken on all the chemicals that were kept in the stores to determine which of the chemicals were obsolete and which might still be usable, identify the chemical name (using the label), the quantities (Kg) and the condition or state of their packaging; and to identify suitable disposal options for those that are not usable. Individual products were later classified as:

a) Products that are definitely obsolete and require disposal: These are older chemicals, past guaranteed shelf-life, that have not yet visibly deteriorated and have their labels intact. They were then classified into solid and liquid, then into organic and inorganic, and finally into their various hazard classification groups.

b) Products requiring further testing: These chemicals do not have labels on them and most of which are caked and contaminated. They were then separated into liquid and solid compounds and qualitative analysis was performed on them to ascertain whether each of them is an acid, neutral or basic compound.

3.2.3 Melting Point Determination

Melting point determination was conducted to test for the purity of the *products that are definitely obsolete and require disposal.*

A total of 25 different chemicals were selected; 15 chemicals from Department of Chemistry, 5 chemicals from Department of Theoretical and Applied Biology and 5 from Department of Pharmaceutical Chemistry. Two samples of each type of chemical were picked and their melting points were determined.

A ground sample of each of the selected chemicals was fetched with the open end of a capillary tube and was then inserted into the capillary hole and a thermometer was also inserted into other hole of the Electrothermal Melting Point Apparatus. The apparatus was then switched-on to supply heat to the sample whiles the sample was observed carefully through the observing lens. Initial temperature was recorded just when the sample started melting while the final reading was also taking just when the entire sample had completely finished melting. This gave the range for the melting point.

3.2.4 Solubility test

The solubility of each of the unlabeled samples was tested in distilled water, NaOH (aq), HCl (aq), H₂SO_{4 (aq)} and AgNO_{3 (aq)} for identification purposes.

For the liquid sample, about 2 mL of each sample was used for the analysis. For the solid samples, about 0.2 g was dissolved in each of the above reagents.

Litmus test was also conducted where the samples dissolved in water.

3.2.5 Determination of pH

pH values were determined for *products requiring further testing* to ascertain whether the samples were strong acid, weak acid, strong base, weak base or neutral compounds. The pH meter was calibrated with buffer solutions of pH - 4 and pH-9 before using for the pH determination.

For the liquid samples portion of the chemical was used for the determination by dipping the electrode of the pH meter into the solution and allowing the reading to stabilize before recording.

For the solid samples, 5.0 g was dissolved in 20 mL of distilled water and portion of this solution was used for the determination.

3.2.6 Interaction with Store Managers

Interaction was made with store managers to find out how chemicals are purchased, stored and disposed of. Questions on the causes of accumulation of unused chemicals were also asked. Opinions on how this problem could be solved were sought for. There questions asked varied from store to store depending on how chemicals are being managed.

3.3 FLOW CHART OF EXPERIMENTAL PROCEDURE



Fig 3.1 Flow chart of experimental procedure

CHAPTER FOUR

4.0 RESULTS AND DISCUSSION

Table 4.0 below presents the total weight of currently in use and obsolete chemicals from all the six stores under study. The total weight of currently in use chemicals from all the stores was 195.7 kg. Kumasi Senior High School recorded the least value of 12.2 kg whiles Technology Senior High School recorded the highest value of 26.6 kg. Among the tertiary institutions, Department of Theoretical and Applied Biology recorded the least amount of chemicals in use (34.7 kg) whiles Department of Chemistry recorded the highest of 58.4 kg. The over all weight of both currently used and obsolete chemicals was 1,082.6 kg.

Table	4.0:	Total	Weight	of	Currently	Used	Chemicals	versus	Obsolete
Chemi	cals								

LOCATION	WEIGHT OF USE	WEIGHT OF OBSOLETE	TOTAL WFIGHT /Kg
	CHEWICZED/ Kg	CHEMICALS/ Kg	WEIGHT /Kg
Department of			
Theoretical and	34.7	258.8	293.5
Applied Biology,			
K.N.U.S.T			
Chemistry			
Department,	58.7	224.9	283.6
K.N.U.S.T			
Pharmaceutical			
Chemistry	39.5	283.3	322.8
Department,			
K.N.U.S.T			
Anglican Senior			
High School, Ksi.	24.0	20.5	44.5
Kumasi Senior			
High School, Ksi.	12.2	58.5	70.7
Technology			
Senior High	26.6	40.9	67.5
School. Ksi.			
TOTAL	195.7	886.9	1,082.6

With the exception of Anglican Senior High School which had it's currently used chemicals to be more than the obsolete chemicals, the rest of the schools had their obsolete chemicals exceeding the currently used chemicals. This can be attributed to the fact that the Anglican Senior High School is either managing their chemicals well or does not receive large quantities of chemicals.

The total weight of the currently used chemicals was less than the total weight of obsolete chemicals. On average, the total quantity of obsolete chemicals inventoried was about 5 times higher than the total quantity of currently used chemicals. This is an indication that the rate of accumulation of obsolete chemicals would decrease in the years to come, provided there are no frequent changes in curricula and/or equipment and also if industrial donations are also well scrutinized to reduce chemicals that are received at the stores. The small amount of chemical stock which are currently in use may be attributed either to the fact that schools are now managing their chemicals. Reduction of chemical stocks reduces the potential risk associated with chemicals.

In this study, much emphasis is laid on obsolete chemicals and thus the subsequent paragraphs deals more with accumulation of obsolete chemicals.

4.1 PRODUCTS THAT WERE DEFINITELY OBSOLETE AND REQUIRED DISPOSAL

Of all the chemicals encountered in the six chemical stores, 495 chemicals were identified as definitely obsolete and recorded a total weight of 844.2 kg, representing 95% of the over all total weight of 886.9 kg. For the senior high schools, the number of chemicals per store ranged from 19 to 73 with Anglican and Kumasi Senior High Schools recording the least and highest respectively. Similarly, the number of
chemicals per store ranged from 154 to 179 for the tertiary level with the least and highest being recorded at Department of Theoretical and Applied Biology and Chemistry Department respectively. However, with the total weight Anglican Senior High School again recorded the least of 19.0 kg and Kumasi Senior High School recorded the highest of 54.6 kg for Senior High Schools. Chemistry Department and Pharmaceutical Chemistry Department recorded the least and highest weight of 206.3 kg and 280.3 kg respectively. The results are presented in Table 4.1. Detailed results can be found in the Appendix B.

 Table 4.1 Total weight of products that were definitely obsolete and

 required disposal

	NO. OF	WEIGHT (OF	WEIGHT OF		
LOCATION	CHEMICAL	ORGANIC		INORGANIC		TOTAL
	SAMPLES	PRODUCTS/kg		PRODUCTS/kg		WEIGH
		LIQUID	SOLID	LIQUID	SOLID	T/kg
Department of						
Theoretical and	154.0	78.9	42.3	11.9	119.6	252.7
Applied Biology,						
K.N.U.S.T						
Chemistry						
Department,	179.0	48.7	31.1	12.2	114.3	206.3
K.N.U.S.T						
Pharmaceutical						
Chemistry	159.0	139.2	-	-	141.1	280.3
Department,						
K.N.U.S.T						
Anglican Senior						
High School	19.0	3.8	13.7	-	1.5	19.0
Kumasi Senior						
High School	72.0	1.2	13.6	0.3	39.5	54.6
Technology						
Senior High	73.0	8.7	4.1	2.6	15.9	31.3
School						
TOTAL	656.0	280.5	104.8	27.0	431.9	844.2

The 656 recorded in Table 4.1 as the total number of chemical samples comprised of 495 different chemicals. The difference of 161 is as a result of some chemicals appearing at more than one storage point. The total number of chemicals recorded

depicts a wide variety of chemicals are used in our school systems. This practice is not healthy since most of the chemicals used in our schools are hazardous. The total number of chemicals recorded at the Senior High level was 143 and the total number recorded at the tertiary level was 352. Due to the varying nature of research works conducted at the tertiary level, the wide range of chemicals used at the tertiary level for intellectual excellence is due to the varying nature of the research works.

The total of 143 different types of chemicals reported for the senior high schools stores is alarming and steps need to be taken to address this issue. According to MDEQ (2005) and US EPA (2006), a total of 570 different chemicals were reported in a survey conducted for over 150 high schools in Montana. Thus, if 3 chemical repositories recorded 143 different chemicals while over 150 chemical repositories give 570, then, it is very clear that a wide range of chemicals is being used in our schools and this exposes students, staff and chemicals users to serious risk. Most of the chemicals used in school curricula are hazardous. The wider the variety of chemicals used, the greater the risk associated with it.

The total weight, 844.2 kg recorded is also an indication of the extent of danger posed to human health and the environment. Most of the chemicals are contained in aged and decrepit containers which make them very difficult to remove. Some of the containers are broken whiles others do not even have caps on them. These quantities of chemicals if not disposed of properly will eventually leak into the environment.

The total weight of chemicals recorded for the senior high schools ranged from 19.0 kg to 54.6 kg with Anglican Senior High School and Kumasi Senior High School

recording the lowest and the highest respectively. The tertiary level also ranged from 206.3 kg to 280.3 kg with Chemistry and Pharmacy departments recording the lowest and highest respectively. The number and/or quantity of organic and inorganic compounds varied from school to school and from department to department. This may be due to the differences in the course structure and also the type of management policies in existence.

For instance, there were no organic solid and inorganic liquid compounds in the store of Pharmaceutical Chemistry Department.



Figure 4.1: Graphical representation of solid and liquid forms of both organic and inorganic compounds.

From Table 4.1, the 27.0 kg of inorganic liquids obtained shows that a very small proportion of inorganic liquids are left to become obsolete (waste). The reason is that most of the liquid inorganic compounds (HCl, H₂SO₄, HOCl, AgNO₃, etc) are

frequently used in most of the school laboratory works. Due to the high demand for such chemicals, cases of excessive purchases are not experienced and thus prevent chemicals of such nature from becoming obsolete.

The 104.8 kg of organic solid recorded in the six stores is quite significant. Its accumulation may be due to the fact that, most of these chemicals are mostly used for identification purposes which requires very little amount/quantity (about 0.2g) of the compound. Thus, if large quantities are purchased, it will require a longer time to use all and the longer the chemicals stay in the stores, the higher the potential to become contaminated.

Most organic solvents are used in the laboratory mainly for extraction purposes. Ethanol, diethylether, tetrachlorocarbon, methanol, etc are solvents mostly used for extraction. Solvents like trichloroethane, dibromobenzene, chlorobutane, are not frequently used in the laboratory and have contributed greatly to the accumulation of the 280.5 kg as shown in Table 4.1.

The 431.9 kg obtained for inorganic solids shows that more of these compounds are left to go waste. It is very difficult to understand why huge amounts of these chemicals have become obsolete. Accumulation of inorganic solids may therefore be attributed to the fact that chemicals were formerly purchased without any prior measures. Purchasing chemicals that have no bearing on the course structure can contribute to the accumulation of such chemicals. Compounds like Strontium chloride, Strontium bromide, Manganous chloride, Mercuric thiocyanate were found

among the stock but are not normally used. Industrial donations play a major role in the accumulation of such chemicals.

Most schools do not evaluate the health and safety criteria, or storage requirements before purchasing chemical products. Thus, schools often end up with chemicals that are very toxic, reactive and even explosive which they are not adequately prepared to use and store. Schools often purchase more chemicals than they need to obtain lower bulk pricing and in some cases they end up not purchasing the right or required chemicals for the curricula activities (Lynn *et al*, 2006). Surplus stock can also result from the following;

- Changes in curricula,
- Changes in staff or
- Donations

Most of the chemicals found to be obsolete were purchased or distributed without any proper purchasing control. Upon interaction with store managers it was found that the Ghana Educational Service (GES), who used to distribute chemicals to senior high schools, did so without taking measures to inquire from the schools the type and quantity of chemicals they would need. Organic compounds which are not mostly needed in the senior schools were sent to them from this source. Some of these compounds have not been touched since the time of distribution and are still sitting on shelves. Practical work for senior high schools is mostly direct and/or indirect titrations which normally do not require the use of organic compounds.

A number of surveys have been conducted to ascertain obsolete chemicals in schools around the world. A school chemical cleanout campaign program conducted to address chemical risk in schools for a number of states in the United States (US EPA,

2006) recorded the following results. The results represented in Table 4.2

Table 4.2: Summary of quantities of chemicals removed as a result of the program.

STATE	NUMBER OF	TOTAL	AVERAGE
	SCHOOLS	WEIGHT/pounds	WEIGHT/kg
Alabama	3	455	68.796
California	47	3283	31.684
Idaho	22	1411	29.092
Iowa	200	222446	504.508
Montana	7	3000	48.028
Michigan	34	3600	194.400

From Table 4.2 above, the average quantities ranged form 29.092 kg to 504.508 kg. The average for the three senior high schools (34.926 kg) in Ghana is quite close to the lowest value recorded in Table 4.2. With the exception of Idaho and California which had their averages below 34.926 kg, the remaining four states recorded averages above 34.926 kg. The value recorded in the Iowa state is too far above 34.926 g which is quite surprising comparing with other values in Table 4.2.

The weight (kg) presented in Table 4.2 are averages of chemicals in all the departments within the school, including chemicals in the science labs, art rooms, shop, classes, and maintenance areas. The 34.926 kg recorded would definitely increase, should chemicals of all these sources be inventoried in addition to chemicals in science laboratories.

A research conducted in Singapore by Venkataraman (2006), revealed that 3 tonnes of hazardous chemicals were generated as obsolete by 20 departments at the University of Singapore. The average, 150,000 kg for the 20 departments is far less when compared with the average, 246.383 kg of the three departments in the KNUST. This huge value can result in worst scenario like fire outbreak and should therefore be dealt with as quickly as possible.

One could argue that, beside all these huge quantities of chemicals in our schools, there have not been any incidents of explosion or fire out breaks. What has to be remembered is that, the greater the quantities of chemicals, the greater would be the difficulty to solve the problems associated with such chemicals should there be a worst scenario.

HAZARD GROUP	BIO.	CHE.	PHA.	ANG.	HIGH	TECH.	TOTAL
							WEIGHT(kg)
Non hazardous	87.191	26.140	29.600	3.428	13.208	11.683	171.250
Unclassified	20.994	39.323	54.837	0.629	7.119	1.050	123.952
Corrosives	19.679	40.085	35.425	1.281	2.383	2.961	101.814
Explosives	28.194	-	0.536	-	-	0.037	28.767
Flammables/Comb.	22.723	22.637	45.173	3.646	2.034	5.836	102.049
Oxidizers	10.343	11.897	28.100	-	8.711	2.456	61.507
Reactive	1.125	1.730	15.450	-	0.304	0.388	18.997
Toxic/Poison	62.326	64.501	70.629	10.005	20.791	6.828	235.080

Table 4.3 Hazard groups and their respective quantities found in all the six storerooms.

Chemicals can be grouped or classified based on the type of hazard they pose (US EPA, 2006b). "Hazardous Chemicals" are those which pose health hazard. It is

defined by OSHA as any substance for which there is statistically significant evidence, based on at least one scientific study, showing that acute or chronic harm may result from exposure to that chemical. Health hazards include carcinogens, toxic or highly toxic agents, reproductive toxins, irritants and corrosives (Trapp, 2002). Hazardous substances in schools may fall into one or more of the categories mentioned in the definition. Each of the characteristics associated with chemicals mentioned in the definition could stand as a group called, *Hazard Group*. A hazard group is made up of a range of organic and inorganic chemicals.

Table 4.3 presents eight hazard groups for all the chemicals inventoried. These include corrosives, oxidizers, toxic/poison, flammables/combustible, reactive, non-hazardous and unclassified. The risk associated with this wide range of hazard groups is enormous and could result in unpleasant situations. Many hazardous materials require expensive storage cabinets, protective equipment and training to safely store, use and dispose of. In addition, these items require greater administrative tracking than non-hazardous chemicals. The schools liability (property damage, environmental contamination, personal injury, etc.) is greater relative to the quantity and toxicity of materials (Lynn *et al*, 2006). Lack of proper chemical management increase the range of hazard groups which apart from increasing cost, increases other liabilities and the extent of risk pose to students and staff.



Figure 4.2: Graphical representation of the weight versus hazard groups.

From Table 4.3, 124 kg of chemicals was found to be unclassified (their hazard symbol were omitted) and thus becomes very difficult to say whether they are hazardous or not. It is also very dangerous when working with unclassified chemicals. This is because one may not know the kind of protective gear to wear when working with such chemicals and thus such person becomes vulnerable to any risk associated with the chemical. In countries like U.S.A, the Federation does not permit the use of such chemicals. Proper keeping of MSDS can help reduce the hazard one may be exposed. But in all the six stores that were studied, MSDS were not properly managed. Department of Chemistry, Department of Theoretical and Applied Biology, Technology Senior High School and Kumasi Senior High School provided a half-torn MSDS. It is therefore reasonable to properly manage MSDS.

The 171 kg of non-hazardous chemicals obtained depicts that relatively very small amount of such chemicals are employed in our laboratory work. Using more hazardous chemicals in our schools is not a good practice and puts the lives of students and staff at risk. Most of our laboratory wastes are washed down the drains which though in small quantities can accumulate with time and contaminate the environment. Aniline, methanol, naphthalene (very poisonous compounds) are used in the laboratory as part of the curriculum but students use these compounds without any strict adherence to laboratory rules - Gloves are not worn; besides, these chemicals are discarded into sinks and are washed down into the drains unknowingly to the laboratory instructor.

Many organic compounds are volatile and evaporate even at room temperature and because most students are not aware of the dangers associated with these compounds, they leave the containers open after working with them. Both students and staff should be very well trained on the dangers associated with chemicals to equip them in their laboratory work.

The primary hazard associated with flammable compounds, especially flammable liquids is their ability to readily ignite and burn. Flammable materials are very treacherous. In general, the vapour of many flammables is irritating to mucous membranes of the respiratory system and eyes, and in high concentration is narcotic (*Lynn et al, 2006*). The 102 kg of flammable/combustible compounds obtained, is quite alarming must be dealt with to dispose of the existing quantity in order not to experience any fire out-break. Proper storage cabinet can also be used to prevent evaporation of flammable liquids and thus prevent explosion.

The 235 kg recorded as Toxic/Poison is alarming. Most of these chemicals recorded were heavy metals and/or their compounds. Very few of these compounds are used in the curricula for cation and anion identification. Cadmium, lead and mercury compounds are all poisonous and potential contaminants to the environment but were found in the stores. These chemicals when kept for a longer period and in large quantity pose a lot of risks to staff and students as well as the environment. Because of the hazardous nature of such chemicals, substituting by less toxic ones can go a long way to help both the public and the environment.

Because some of these chemicals are highly dangerous, the curriculum should therefore be scrutinized to seek ways to minimize the storage and use of highly hazardous chemicals (Lynn *et al*, 2006). Thus, incorporation of micro-scale or green Chemistry into school curricula can help solve these problems. Small-scale or green chemistry is a cost-effective, pollution prevention program that reduces waste and eliminates the accrual of future wastes in schools (US EPA, 2006).

4.2 PRODUCTS REQUIRING FURTHER TESTING BEFORE DISPOSAL

Chemicals that could not be identified because their labels have deteriorated or peeled off, were considered as *unknown*. These chemicals have lost their labels due to prolong storage and poor management. Most of such chemicals were liquefied. Some powdery substances are hardened and caked, while others have changed in colour and were contained in broken containers. The accumulation of these chemicals has created and continues to create problems (with spacing) for laboratory personnel beside the problem of disposing them.

Unknown chemical wastes cannot be legally transported or disposed. In order to dispose of them safely and properly, it is important to have as much information about the material as possible. To identify an unknown compound, testing may be needed to determine the characteristics of the waste. Analyses that need to be done include, IR, MS, GC and UV. Since these equipments are not within our reach besides the high cost involved in conducting such analyses, preliminary tests like solubility and pH analyses were performed to help classify the compounds into acids, bases or neutral.

Of 576 different chemicals recorded, 81 chemicals were found to be unknown and recorded a weight of 42.7 kg representing 5% of the total weight. The results are presented in Table 4.4.

	NO. OF	WEIGHT OF	WEIGHT OF	TOTAL
LOCATION	CHEMICAL	LIQUID	SOLID	WEIGHT/k
	SAMPLES	SAMPLES/k	SAMPLES/k	g
		g	g	
Department of				
Theoretical and	12.0	3.9	2.2	6.1
Applied				
Biology,				
K.N.U.S.T				
Chemistry				
Department,	38.0	16.6	2.0	18.6
K.N.U.S.T				
Pharmacy				
Department,	6.0	1.7	1.3	3.0
K.N.U.S.T				
Anglican				
Senior High	5.0	0.8	0.7	1.5
School				
Kumasi Senior				
High School	7.0	2.9	1.0	3.9
Technology				
Senior High	13.0	6.8	2.8	9.6
School				
TOTAL	81.0	32.7	10.0	42.7

 Table 4.4 Total weight of products requiring further testing

With 38 chemicals, Chemistry Department recorded the highest number of unknowns whiles Anglican Senior High School recorded the least number of 5 chemicals. Most of the unknowns were solids (salts) but had absorbed water to become liquid. Each of the chemical recorded was subjected to qualitative analysis, testing it solubility in

 H_2O and solutions of HCl, NaOH, AgNO₃, and conc. H_2SO_4 . Litmus test and pH were also determined. The details of the results are presented in Appendix C.

From Appendix C, 40 out of the total chemicals were classified as acids (turned blue litmus paper to red), 22 were classified as bases (turned red litmus paper blue) whiles 12 were classified as neutral (had no effect on litmus paper). The remaining 7 chemicals could not be opened by hand due to rusty nature of the caps. The pH of the acids ranged from 0.49-6.86; that of bases ranged from 8.34-13.85; whereas the neutral compounds had theirs ranged from 7.01-7.07.

Out of the 40 acids, 25 had their pH ranged from 3.19-6.86 which is indicative of weak acid whiles 15 had their pH ranged from 0.49-2.80 which is an evidence of strong acid. Examples of weak acids use in schools are; HCOOH, C_6H_5COOH , CH_3COOH , C_6H_5OH , HCIO, HBrO, H₂S, H₃PO₄ etc. From Appendix B, some of the weak acids formed precipitate with AgNO₃ and are suspected to be one of the weak inorganic acids whiles those that did not form precipitate with AgNO₃ were suspective of weak organic acid. All strong acids are inorganic. Examples are; HCl, HBr, HI, H₂SO₄, HNO₃ and HClO₄. The strong acids mostly used in schools are HCl, HNO₃, H₂SO₄ and HClO₄.

Only two (2) out of twenty-two (22) basic chemicals recorded a pH of 13.85 which is characteristic of strong bases. Strong bases mostly used in schools are KOH, NaOH and NH₃. The remaining 20 chemicals had their pH ranged from 8.34-11.91 which is usually normal of weak bases. Evolution of gas and precipitate formation during the reaction of compound with conc. H₂SO₄ and AgNO₃ solutions are indicative of inorganic bases like KF, KBr, Na₂CO₃, CaCO₃, etc. Compounds that did not form precipitate with AgNO₃ are suspected to be organic compounds; $(CH_3)_2NH$, C_6H_5N , $C_6H_5NH_2$.

Neutral salts normally used in schools are; NaCl, KBr. KCl, Ba(NO3)₂, thus the compounds having their pH ranged from 7.01-7.07 may be one of the above compounds.

4.3 MELTING POINT DETERMINATION

Melting point is one of the physical properties useful in identification of organic compounds. Melting point is a valuable criterion for the determination of purity of organic compounds. A sharp melting point is usually indicative of high purity of a substance. A pure crystalline has a sharp and definite melting point range which does not exceed 0.5-2.0 °C. The presence of impurities produces a remarkable increase in melting point range and causes the commencement of the melting point to occur at temperature lower than the melting point of the pure substance (Vogel, 1989).

In this project, melting point was determined to ascertain whether the chemicals have been contaminated. The presence of impurities will contaminate the chemical and definitely cause a change of melting point. Melting points of some chemicals were determined. The results are presented in Table 4.5 below.

 Table 4.5 Literature and experimental melting point value for some selected

 products that are definitely obsolete.

COMPOUND	LITERATURE	EXPERIMENTAL
	VALUE/°C	VALUE/°C
1-Naphthol	94-96	89-95
2-Aminopyridine	56-59	50.8-54
2-Naphthol*	121-123	121.5-123
3-Nitroaniline	112-114	95-101
4-Aminobenzoic acid	187-189	157-166.5
8-Hydroxyquinoline*	72.5-76	72-74
Anisic acid	183-185	169-175.5
Anthrone	152-158	148-151
Myristic acid*	53.5-55	54-55
Quinol	170-174	178-183
Resorcinol	110-112	113-116
1,4-Dichlorobenzene	54-56	48-52
2,4-Dichlorophenol	42-43	39-41
2-Methyl naphthalene	34-36	30-33
4-Aminophenol*	188-189	187-189
Acetamide	84-89	78-81
3-Amino benzoic acid	178-180	170-178
Acetylsalicylic acid	138-140	133-139
Benzamide	128-129	120-125
Benzoic acid	122-123	115-120
Methylene blue	190	182-189
Naphthalene	80-82	71-76
p-Amino benzoic acid	188-189	176-178
p-Amino phenol	188-190	185-189
p-Anisidine	57-60	35-41

From Table 4.5, only four (marked by asterisk) out of twenty-five compounds were found to have their melting point fallen within their literature range. The four represents 16% of the total, thus 84% had their melting points fallen aside the literature range. This may be an indication of the presence of impurities in the compound. This shows that chemicals in these stores have not been handled well by the store keepers.

4.4 CAUSES OF ACCUMULATION

The causes of accumulation of chemicals in schools and research institutions are enormous, ranging from the time of purchase through to disposal. But after interacting with the store managers of various store rooms, the following causes became the most prominent.

- Improper purchasing policies and donations from agencies.
- Inadequate chemical storage facilities
- Poor chemical inventory management
- Lack of proper auditing
- Lack of routine training for relevant administrators, teachers and school personnel.
- Change in curricula and/or equipment
- Lack of funds for disposal

4.4.1 Lack of proper purchasing policies

This was present almost in all cases where chemicals have accumulated. According to US EPA (2006) and Benoit (2007), this was found to be the cause of accumulation in many schools in the United State.

According to the store managers for the tertiary level, purchasing of chemicals was formerly centralized. Chemicals were purchased by the university on a large scale and were later distributed to the departments. For this reason chemicals were purchased to cover a period of 2-5 years after which new purchase was made. Distribution through departments was also in large amounts and this contributed to the accumulation of these chemicals.

For the senior high schools, purchasing and distribution of chemicals was done yearly by Ghana Educational Service (GES). According to teachers and personnel in charge of stores, GES do the supply without considering the course structure. They did not even go round to check for surplus neither do they ask them to submit their request. For this reasons, organic chemicals which are less used were sent to the schools. This has contributed to the accumulation of these chemicals in Table 4.1.

In order to prevent future accumulation, departments and schools now buy their own chemicals. Chemicals are now purchased by the departments/schools with government subvention. According to laboratory personnel, since the beginning of such practice, accumulation of excess chemicals has reduced considerably.

4.4.2 Lack of proper chemical storage

After distribution of chemicals to the departments/schools, these chemicals were not well stored. Chemicals were and are still stored alphabetically, labels are in a deteriorable state, leaking containers with broken caps are found on shelves in the stores.

Deterioration of labels on containers and breaking of caps can be prevented by conducting a walk-through inspection at least once a week to check on chemicals that are not in good condition. Additionally, alphabetical storing of chemicals could also be avoided by storing according to hazard group as suggested by Flinn Scientific Inc. (1991). This can prevent any fire outbreak or explosion due to reaction of incompatible chemicals from leaking containers.

4.4.3 Chemical inventory management

Hazardous chemicals accumulate when there is no tracking system, no disposal plan and when there are changes in staff and/or changes in curriculum (Lynn *et al*, 2006). Inventory of all the chemicals in stocks were non-existing in all the chemical stores with the exception of Pharmacy department, Laboratory personnel are reluctant to conduct inventory of all the chemicals in stocks due to the failure on the part of the enforcers to enforce the implementation of the storage procedures. Besides, frequent changes of personnel have played a major role to the mismanagement of chemical inventory and thus lead to chemical accumulation (most of the laboratory personnel who could not provide inventory of their chemicals said that their predecessors did not do them and that they are now trying to take the task).

By conducting chemical inventories, schools can identify unneeded, out-of-date chemicals and arrange to have these chemicals disposed of before they cause problems. Accurate inventories will also help prevent the purchasing of chemicals already in stock (FDEP, 2007). It is therefore a necessity that, up to date chemical inventories be available in every school department prior to the ordering of any new chemicals.

4.4.4 Lack of proper auditing

Proper auditing can help prevent accumulation. In schools and universities, chemicals are only audited when they are freshly purchased. Even with that,

laboratory personnel have to carry the freshly purchased chemicals to the auditor's office. Chemicals usually taken to the auditor's office are done by hand which is inappropriate and unsafe.

4.4.5 Lack of routine training for relevant administrators, teachers and school personnel

In the majority of cases, adequate training about responsible chemical management is not part of the schools curriculum for both teachers and store keepers (US EPA, 2006). "School administrators and staff are often unaware of the quantity and toxicity of hazardous chemicals accumulating in their school buildings, or of the proper use and storage procedures necessary to maintain product stability and occupant safety". "Most staff are not trained to recognize and manage the risks of hazardous chemicals". This according to Lynn *et al* (2006) has been the cause of accumulation in many schools in Massachusetts.

Therefore, it is important to provide routine training for teachers and store keepers to help institute responsible chemical management activities such as inventory taking and assisting with chemical cleanouts. Offering training opportunities at little or no cost to teachers acts as an incentive for participation. Training will allow relevant school staff to:

- Prepare chemical inventories;
- Identify hazards; and
- Institute responsible chemical management practices (US EPA, 2006).

This scenario (problem) manifested itself after interacting with the personnel. It was observed that most of the personnel have little or no knowledge about the hazards of most of the chemicals they have in stock.

4.4.6 Change in curricula and/or equipment

Changes in curricula and/or equipment could lead to accumulation of chemicals in the stores. This though, a minor problem needs to be addressed before it becomes a major contributory factor. The severity of the situation comes in when there are frequent changes in curriculum.

This situation has been a minor cause of accumulation over the past years. For instance, the laboratory work of Chemistry department has not seen much change in the curricula for over 5 years and has contributed less to the accumulation of chemical stocks.

4.4.7 Accumulation from donations

Donation is a good gesture which should yield a progressive rather than a retrogressive result. In most cases, donation of chemicals to schools has yielded a retrogressive results leading to the accumulation of such chemicals in schools. Most of the chemicals donated by industries are near or have past their expiration date but because of the high cost involve for their disposal, donors deliberately add some of the frequently used chemicals (e.g. HCl, NaOH, and H2SO4) in schools to entice staff and personnel to accept their offer. Most staff and personnel do not take time to check the content but just skim through the list to find out whether some of the frequently used chemicals are there.

Additionally, most of these chemicals are irrelevant and can not be used for the curricula. This, according to laboratory personnel has been one of the major contributing factors to the accumulation of chemicals in stocks. Staff and personnel should scrutinize donated chemicals very well before accepting them in order to prevent future accumulation.

4.4.8 Lack of funds for disposal

Chemical users become hesitant when it comes to disposal. This is due to the exorbitant charges involved in disposing of the chemicals. The best way to manage these chemicals is to stockpile them in the stores. To prevent that, government should provide funds or solicit for funds to dispose them of and also educate people on the need for proper management of chemicals.

4.5 COMPARISON OF OBSOLETE CHEMICALS AND CURRENTLY USED CHEMICALS

To support the removal of obsolete chemical from the stores, comparison was made between the currently used chemicals and the obsolete chemicals. This was done to find out number of obsolete chemicals that are still employed in our curricula. Three laboratory manuals for undergraduate practical work in the Department of Chemistry were used. In all, 145 chemicals were recorded and compared with 179 obsolete chemicals. The list of these chemicals as well as the list of the obsolete chemicals in the department is shown in Appendix D.

Comparing the two lists, only six (6) chemicals (marked by asterisk), representing 3.35% were still in use for the undergraduate practical work. The remaining 173 obsolete chemicals (representing 96.65%) were no longer in use and should therefore be disposed of. Also the probability that these chemicals will be used again is very slim. This is because for the past 8 -10years, the course structure (or laboratory manuals) of Chemistry Department has not seen any change of curricula and if this should continue, then the faith of these obsolete chemicals will only lie in disposing them of but not in keeping them.

4.6 **PROPOSAL OF PROPER DISPOSAL METHODS**

Disposal of hazardous waste is dangerous and expensive even when the contents of the waste are identified. Fortunately, most of the chemical wastes produced by the Departments/Schools were identifiable. However, when the contents of a reagent bottle or reaction flask are not identified, the process of disposal is much more dangerous, expensive and difficult. Without mitigating information, all unknown materials have to be treated as if they were potentially lethal and hazardous (FAO, 1995a).

The obsolete chemicals found vary in characteristics and were either toxic, corrosive or highly inflammable in nature. The chemicals include aromatic chlorinated compounds, heavy metals, solvents and hydrocarbons. Storage of such chemicals poses serious safety and health hazards. Disposing of obsolete chemicals effectively is critical to creating safety in schools and is an important step in achieving proper chemical management.

Though none of the disposal methods; incineration, landfill and chemical treatment discussed in section **2.6.1** is safe, however, due to economic considerations, the quantities and the wide range of hazardous waste produced; *incineration* would be the preferred one among the three methods discussed. Incineration actually perpetuates the use of landfills because of the large quantities of leftover ash produced by incinerators. This ash is very toxic, containing concentrated amounts of heavy metals and dioxins which, when buried, will eventually leach into the soil, potentially polluting groundwater.

Notwithstanding the fact that incineration is the best among the three options, incineration should be coupled with landfill due to the fact that heavy metals and compounds containing heavy metals cannot be incinerated. Therefore heavy metals and their compounds should therefore be segregated and landfill in addition to the ash produce by the incinerator.

4.7 PREVENTIVE MEASURES

In view of the hazards associated with obsolete chemical stocks and the high costs of safe and environmentally sound disposal method, it has become imperative to seek a common position on ways and means to avoid further accumulation of obsolete and unwanted stocks in the future. The long-term solution to obsolete stocks lies in preventive measures (FAO, 1995b).

Table 4.6: Causes and Preventive Measures to Avoid Future Accumulation

of Chemicals.

CAUSES OF	PREVENTIVE MEASURES
ACCUMULATION	
1. Improper purchasing	Careful consideration should be given to
policies	purchasing chemicals for storage to avoid
	common problem of chemicals and excess
	stocks.
2. Improper chemical	Chemicals should not be stored alphabetically.
storage	They should be stored by their chemical hazard
	group to keep incompatible chemicals from each
	other (but in each group, they should be stored
	categorically). Appropriate measures include
	separation by shelves or by secondary
	containment.
	Chemicals should also not be stored above eye
	level. Thus, shelves should not be built so high
	that one will have to overreach before picking a
	chemical from the top shelf.
3. Chemical inventory	Proper management of inventories can help
management	determined existing chemicals, its location, and
	approximate shelf life, thus helping to control
	purchasing of already existing chemicals to
	reduce congestion in stores.
5. Lack of routine training	Intermittently, training should be given to
for relevant administrators,	relevant administrators, teachers and store
teachers and school	keepers. Training can be in the form of
personnel.	seminars, etc. This will help store keepers to
	manage their stock well by practicing "First in,
	First out" in order not to accumulate chemicals
	till they expire.
6. Change of curricular	Changes of curricula and/or equipment should
and/or equipment.	be a long term plan. This will pave way to clear

	the back log of chemicals in stock. Regular
	changes of curricula and/or equipment can be a
	major contributor to chemical accumulation.
7. Accumulation from	Most of the donated chemicals near expiration
donations	date. Others too are irrelevant to the curricula
	activities. Thus donated chemicals should be
	well checked before acceptance.
Lack of funds	Disposal of hazardous chemicals (wastes) is
	very costly and because funds for disposal are
	non-existing, government and other aid agencies
	should provide funds for disposal of existing
	chemicals. This will enhance the
	implementation of proper chemical
	management.

CHAPTER FIVE

5.0 CONCLUSION AND RECOMMENDATION

5.1 CONCLUSION

- Chemical inventories were taken on both currently used and obsolete chemicals from six chemical stores within our school system. Based on the results obtained in this research, it can be concluded that;
- Of the total weight of 1,082.7 kg of chemicals inventoried, 886.9 kg representing 81.9% was found to be obsolete and were grouped as; products requiring further testing and products that were definitely obsolete.
- The total weight of products requiring further testing was 42.7 kg and comprised of; 22.3 kg of acids, 10.7 kg of base and 5.4 kg of neutral products. The remaining 4.4 kg could not be opened by hand due to the rusty nature of the caps. The total weight of products that were definitely obsolete was 844.2 kg and consisted of; 101.8 kg of corrosives, 28.8 kg of explosives, 102.0 kg of flammable/combustible, 61.5 kg of oxidizer, 19.0 kg of reactive, 235.1 kg of toxic/poison, 171.3 kg of non-hazardous, and 124.0 kg of unclassified products.
- The total weight of obsolete chemicals for the tertiary level on average was 6 times that of the senior high schools level. This showed the extent of research work at the tertiary level.
- Most of the chemicals found in the stores were hazardous and vary in characteristics. Due to economic consideration, the nature and quantity of chemicals found, it is proposed that the method of disposal of these chemicals be incineration coupled with landfill.

5.2 **RECOMMENDATION**

The following recommendations were based on the outcome of the research:

- Government agencies like EPA should solicit for sponsorship to do this nation-wide to help quantity.
- Schools and other research institutions should practice micro-scale or green chemistry and also use less toxic chemicals in order to prevent future accumulation.
- A national chemical procurement body should be established to control purchasing and supplies of chemicals to schools, universities and research institutions. This body should also be task with the responsibility of ensuring that excesses are minimized if not eliminated.
- Changes of curricula and /or equipment should be a long term plan in order not to create a backlog of chemicals.
- Intermittently, training should be given to relevant administrators, teachers, school personnel and other chemical users to upgrade their knowledge on chemical management. The training can be in the form of seminars, etc.

6.0 **REFERENCES**

Alabama Department of Environmental Management, ADEM. (2002) "Hazardous waste disposal: Management of school laboratory waste, Land Division, Alabama Department of Environmental Management, "[ftp://ftp.alsde.edu/documents/70/SchoolChemWasteFS.pdf], (accessed 2007 May 22).

Aldrich catalogue handbook of fine chemicals, 1991.

Basel Convention. (1989). Basel Convention on the Control of Transboundary Movements of Hazardous Wastes and their Disposal adopted by the Conference of the Plenipotentiaries. Secretariat of the Basel Convention, 13-15 chemin des Anemones, CH-129 Chatelaine, Geneva, Switzerland.

Benoit, T. A. (2002). School Science Laboratory Chemical and Mercury Cleanout Project, Environmental Assistant Division, Vermont Department of Environmental Conservation, 87pp.

Boakwah, K. I. (2006). Management of Obsolete Hazardous Chemicals; A Thesis submitted to the Department of Chemistry, Kwame Nkrumah University of Science and Technology (KNUST), 49pp.

Food and Agriculture Organization (FAO). (1995b). Provisional guidelines on Prevention of Accumulation of Obsolete Pesticide Stocks. No. 2. Rome. 31pp.

Food and Agriculture Organization (FAO). (1995a). Prevention and Disposal of Obsolete and Unwanted Pesticides Stocks in Africa and Near East. The first FAO consultation meeting. No. 1. Rome. 43pp.

Food and Agriculture Organization (FAO). (1997a). Prevention and Disposal of Obsolete and Unwanted Pesticides Stocks in Africa and Near East. Second FAO consultation meeting. No. 5. Rome. 46pp. Food and Agriculture Organization (FAO). (2001a). Baseline Study on the Problem of Obsolete Pesticides Stocks. No. 9, Viale delle Terme di Caracalla, 00100Rome, Italy.

Food and Agriculture Organization (FAO). (2001b). The Ticking Time Bomb: Toxic Pesticides Waste dumps. Press release, FAO, Viale delle Terme di Caracalla, 00100Rome, 9th May.

Food and Agriculture Organization (FAO). (1996b). Disposal of bulk quantities of Obsolete Pesticides in Developing Countries. Provisional Technical Guidelines. No. 4. Rome. 44pp.

Florida Department of Environmental Protection, FDEP (2007). Florida School Chemical Cleanout Manual, Division of Waste Management, Florida Department of Environmental Protection, Florida, 52pp.

Flinn Scientific Inc. (1991). Flinn Scientific chemical catalogue Reference Manual, 1991.

International Group of National Associations of Agrochemical Manufacturers (GIFAP). (1985). Options for ensuring quality in stored products. Technical Monograph No. 10. Brussels.

Greenpeace.org (2001). "Why Ban the Burn? " [http://archive.greenpeace.org/toxics/html/content/incineration], (accessed 2007 May, 14)

Harrasiddhiprasad, G. B., Sykes, R. M., Sweeney, L. T., (1983). *Management of Toxic and Hazardous Wastes*, 20(1-2), 9-22.

Hember, Robert F.M., Duffus, John H., Christensen, Jytte Molin, Olsen, Erik, and Park, Milton V., (2001). Risk assessment for occupational exposure to chemicals; A Review of Current Methodology. Pure and Applied Chemistry, Vol. 73, No. 6, pp 993 – 1031.

Hester, R. E., and Harrison, R. M., (1994). Waste incineration and the environment: Issue in Environmental Science and Technology, vol. 2. ISSN 1350-7583. The Royal Society of Chemistry, Cambridge, London. 158pp.

Jones, K.C., de Voogt, P., (1999). Persistent organic pollutants (POPs): *State of the Science Environmental Pollution*, 100(1-3), 209-221.

Karstesen K.H. (2005). The potential of using cement kilns for environmental sound destruction of obsolete pesticides in developing countries. SINTEF, Foundation for Scientific and Industrial Research. 41pp.

Lunn, G. and Sansone, E. B., (1994). Destruction of hazardous chemicals in the laboratory, 2nd Edition, NY, J Willey and Sons.

Lynn, R., Contrvich, J., Garvey, M., Jamro, E., Kwong, K., Napolitano, R., Pringle, L., (2006). Massachusetts school chemical management program. Working Draft, Massachusetts Department of Environmental Protection. 119pp.

Martinez, J., (2004). Practical guidelines on environmentally sound management of obsolete pesticides in the Latin America and Caribbean countries. Basel Convention Coordinating Centre for Latin America and the Caribbean, Montevideo, Uruguay. 64pp.

Montana Department of Environmental Quality, MDEQ (2005). Hazardous Waste program. Management and Disposal of Hazardous Chemicals. [http://www.mdeqschoollabs.com], (accessed 2007 September, 19).

New Hampshire Department of Environmental Services, NHDES. (2002). Pollution prevention program: Schools chemicals and products typically considered solid waste.

[http://www.des.nh.gov/nhpp/schools/default.asp?Link=intro], (accessed 2007 August, 18)

OECD/FAO/UNEP (2000). Report of the OECD-FAO-UNEP Workshop on Obsolete Pesticides, Alexandria, Virginia. 13-15th September. 26pp.

Porteous, A., Anderson, J., Attenborough, K., Balbirnie, C., Barratt, R., Booth, L., Cavanah, K., (1993). *Environmental control and public health wastes*, 10(5), 23-31.

Siritheerasas, P., and Lawrence, A.D., (1998). Incineration of High- moisture Content Municipal Waste using Agriculture Waste as a Secondary Fuel. Preceedings of the 1998 Spring Technical Meeting. The combustion Institute, Canadian Section. Toronto, Canada.

Trapp, D. (2002). Chemical hygiene plan for the Sequim School District.Committee on Chemical Safety, American Chemical Society, Washington D.C.49pp.

UNEP, (2001). The Stockholm Convention on Persistent Organic Pollutants adopted at the Fourth Meeting of the Conference of the Parties of the Stockholm Convention on Persistent Organic Pollutants. Secretariat of the Stockholm Convention. 11-15, chem. Des Anemones Chateline, Geneva, Switzerland.

UNEP/FAO/WHOa (1996). Guidelines of Disposal of bulk quantities in developing countries. Provisional Technical Guidelines. No. 2. Rome. 39pp

UNITAR, (1997). National profile to assess the chemical management infrastructure in Ghana; towards the implementation of the recommendations of chapter 19 of agenda 21 on the environmentally sound management of toxic chemicals. Ghana Environmental Protection Agency.124pp.

US-EPA, (2006). Building successful program to address chemical risk in schools: Summary of State, Tribal, and Local Schools chemical cleanout campaign program. Final Report, Environmental Protection Agency, Office of Health and Environment, Washington D.C. Document no. EPA530-k-07-004.

Vallack, H.W., Bakker, D.J., Brandt, I., Brorstm-Lundey, E., Brouwer, A., Bull, K.R., Gough, C., Guardans, R., Holoubek, I., Jansson, B., Koch, R., Kuylenstierna, J., Lechoux, A., Mackay, D., McCutcheon, P., Mocarelli, P.,

Taalman. R.D.F., (1998). Controlling persisting organic pollutants-what next? *Environmental Toxicology and pharmacology* 6(3), 143-175.

Vankataraman, N., (2006). Obsolete Chemical Disposal - Case study, Singapore Department of Safety, Health and Environment, National University of Singapore, 3pp.

Vogel A. I. (1989). Textbook of Practical Organic Chemistry. 3rd Edition. ISBN0582462363. Longman, London.

APPENDICES
A	pp	end	lix	A

Г

INVENTORY OF CURRENTLY USED CHEMICALS											
						WEIG	GHT/ kg				
		PHYSICAL						К.			
CHEMICAL NAME	QTY	STATE		BIO	CHEM	PHARM	ANGL.	HIGH	TECH.	TOTAL WEIGHT/ kg	
1,10- Phenanthroline hydrate	1	solid				0.495				0.495	
Acetamide	1	liquid							0.28	0.28	
Acetic acid glacial	7	liquid		0.625	0.428	1.27	0.8	0.5	0.573	4.224	
Acetic anhydride	1	liquid			0.217					0.217	
Acetone	6	liquid		0.749	0.228		0.5	0.481		1.927	
Acetophenone	1	liquid							0.153	0.153	
Agar	1	solid		0.5						0.5	
Alumina	1	solid			0.158					0.158	
Aluminum chloride	1	solid							0.247	0.247	
Aluminum foil	2	solid		1.5						1.5	
Aluminum nitrate	2	solid			0.261				0.5	0.761	
Amino acid	1	solid			0.141					0.141	
Ammonia	8	liquid			0.304	0.874	1.7	0.622	0.096	3.637	
Ammonium carbonate	2	solid			0.981					0.981	
Ammonium chloride	4	solid		0.664	0.247	0.627		0.341	0.762	2.641	
Ammonium metavanadate	1	solid			0.212					0.212	
Ammonium molybdate	1	solid			0.164					0.164	

Ammonium nickel sulphate	1	solid		0.627					0.627
Ammonium Sulphate	4	solid			0.502	0.9	0.217	1	2.636
Ammonium sulphide	1	liquid						0.314	0.314
Amyl alcohol	4	liquid		0.585	0.756			0.405	1.746
Aniline	2	liquid		0.823					0.823
Antimony trichloride	1	solid		0.05					0.05
Aspartic acid	1	solid	0.1						0.1
Barium chloride	2	solid		0.136				0.05	0.186
Beef extract	1	solid	0.454						0.454
Benedict solution	1	liquid				0.5			0.498
Benzaldehyde	1	liquid						0.609	0.609
Benzene	2	liquid		1.418					1.418
Benzoic acid	2	solid			0.265	0.6			0.838
Benzophenone	1	liquid		0.609					0.609
Bleaching powder	1	solid		0.402					0.402
Borax	2	solid	1	0.817					1.817
Boric acid	3	solid	0.744	0.73					1.474
Bromobenzene	1	liquid		0.274					0.274
Bromocresol green	1	solid		0.037					0.037
Butanol	1	liquid			0.643				0.643
Calcium carbonate	5	solid		1.406		0.5		1.908	3.814
Calcium chloride	3	solid		0.498	0.438	0.7			1.608
Calcium hydroxide	2	solid				0.8		0.349	1.149
Carbon tetrachloride	3	liquid		0.562		1.6			2.181
Cerric ammonium sulphate	1	solid			0.6				0.6

Cerrium ammonium sulphate	1	solid			0.275			0.275
Charcoal	1	solid		0.942				0.942
Chlorobenzene	1	liquid		0.251				0.251
Chloroform	4	liquid	0.649	0.536	1.103			2.288
Cinnamic acid	1	solid					0.102	0.102
Copper	1	solid		0.215				0.215
Copper (II) chloride	1	solid					0.05	0.05
Copper nitrate	3	solid		0.203		0.7		0.932
Copper sulphate	1	solid		0.25				0.25
Crystal Violet	1	solid	0.02					0.02
Cupric oxide	1	solid					0.1	0.1
Cyclohexane	1	solid			0.718			0.718
Cyclohexanol	1	liquid			0.95			0.95
di-Ammonium iron (II) sulphate	1	solid					0.303	0.303
Diethylether	2	liquid		0.372	0.403			0.775
Diglyceride	1	liquid		0.183				0.183
Dimethylglyoxime	1	solid		0.649				0.649
Diphenylamine	1	solid		0.425				0.425
di-sodium hydrogen								
orthophosphate	1	solid			0.247			0.247
Dragendorf's reagent	1	solid		0.025				0.025
Endo agar	1	solid	0.5					0.5
Eriochrome black	1	solid		0.025				0.025
Ethanol	11	liquid		4.625	2.426	1	0.256	8.333
Ethyl acetate	2	liquid		0.595			0.792	1.387

Ethylenediaminetetra-acetic acid	2	solid		0.761	0.265				1.026
Fehlings solution	3	liquid		0.187		0.6		0.159	0.95
Ferric chloride	2	solid	0.144		0.664				0.808
Ferric hydroxide	1	solid		0.13					0.13
Ferric sulphate	2	solid	0.5					1	1.5
Ferrous ammonium sulphate	1	solid		0.179					0.179
ferrous oxalate	1	solid		0.066					0.066
Ferrous sulphate	3	solid		0.078	0.781			0.03	0.889
Folic acid	1	solid	0.1						0.1
Formaldehyde	4	liquid	2.55			0.5			3.046
Glucose	2	solid	0.5					0.253	0.753
Glycerol	2	liquid	1.03						1.03
Heptane	1	liquid		0.489					0.489
Hexane	2	liquid	0.652		1.266				1.918
Hydrochloric acid	13	liquid	2.265	2.551	1.153	1.1		0.975	8.06
Hydrogen carbonate	1	solid		0.211					0.211
Hydrogen peroxide	4	liquid	2.198	0.803					3.001
Hydroxylammonium chloride	1	solid		0.276					0.276
Iodine	7	solid	0.4	0.62	0.634			0.012	1.666
Iron	1	solid		0.348					0.348
Iron sulphide	1	solid						0.973	0.973
Iron (II) nitrate	1	solid		0.219					0.219
Iron (III) chloride	3	solid				0.7	0.614	0.5	1.793
Iron ammonium sulphate	1	solid		0.159					0.159
Iron sulphate	2	solid		0.373		0.7			1.091

Isopropyl alcohol	1	liquid		0.586				0.586
Kavacs reagent	1	solid	0.1					0.1
Lactic acid	1	liquid	0.33	7				0.337
Lead acetate	1	solid				0.5		0.462
Lead nitrate	2	solid			0.498	0.8		1.345
Lead sulphite	1	solid					0.1	0.1
Leishmans stain	2	solid	0.0	5				0.05
Mac. Conkey broth	1	solid	0.2					0.2
Magnesium oxide	1	solid		0.072				0.072
Magnesium sulphate	1	solid		0.246				0.246
Magnesium turnings	1	solid		0.643				0.643
Manganate (II) oxide	1	solid		0.049				0.049
Manganese sulphate	3	solid	0.2	5	0.835		0.15	1.235
Mayer's reagent	1	solid		0.05				0.05
Mercuric chloride	1	solid			0.25			0.25
Methanol	4	liquid	0.23	0.986	0.649			1.872
Methyl orange	3	solid	0.1	0.038	0.544			0.682
Methyl red	2	solid		0.075	0.059			0.134
Methyl violet solution	1	liquid	0.5					0.5
Methylene blue	1	liquid	0.5					0.5
Methylene chloride	1	liquid			0.348			0.348
Metol	1	solid	0.5					0.5
Monoglyceride	1	liquid		0.17				0.17
Naphthalene	1	solid		0.728				0.728
n-butanol	3	liquid		1.72				1.72

Nessler reagent	1	solid		0.025					0.025
Nickel	1	solid		0.275					0.275
Nickel sulphate	1	solid		0.32					0.32
Ninhydrin spray	1	liquid		0.1					0.1
Nitric acid	9	liquid	1.917	1.079	1.278	0.9		0.6	5.741
n-propanol	2	liquid		1.349					1.349
Nutrient agar	1	solid	0.028						0.028
Oil immesion	1	liquid	0.05						0.05
Orthophosphoric acid	1	solid		0.47					0.47
Oxalic acid	4	solid		0.5		0.8		0.271	1.534
Paraffin liquid	1	liquid		0.5					0.5
Perchloric acid	2	liquid		1.197					1.197
Petroleum ether	5	liquid	0.32	0.749	0.492				1.561
Phenol red	4	solid	0.02	0.05			0.125		0.195
Phenolphthalein	8	solid	0.049	0.1	0.046		0.076		0.271
Phospholipid	1	solid		0.206					0.206
Phosphoric acid	2	solid		0.18		0.7			0.883
Potassium aluminum sulphate	1	solid						0.417	0.417
Potassium bromate	1	solid			0.792				0.792
Potassium bromide	5	solid	0.25	0.5	0.646			0.436	1.832
Potassium carbonate	1	solid						0.266	0.266
Potassium chromate	3	solid		0.435	0.649			0.25	1.334
Potassium dichromate	4	solid	0.328	0.673	0.429			0.231	1.661
Potassium ferricyanide	2	solid				0.6		0.496	1.13
Potassium ferrocyanide	1	solid						0.5	0.5

Potassium dihydrogen phosphate	3	solid	0.878	0.248	0.604				1.73
Potassium hydrogen phthalate	1	solid			0.314				0.314
Potassium hydroxide	7	solid		0.5	0.882	1.6	0.582	1.113	4.691
Potassium Iodate	2	solid	0.495		0.274				0.769
Potassium iodide	6	solid	1.113	1.423	0.491	1		0.732	4.759
Potassium nitrate	3	solid	0.506	0.472					0.978
Potassium oxalate	2	solid		0.489			0.205		0.694
Potassium permanganate	4	solid		0.891	0.717		0.719		2.327
Potassium sodium tartrate	2	solid			0.426			0.022	0.448
Potassium sulphate	2	solid			0.702		0.409		1.111
Propanol	1	liquid			0.917				0.917
Pyridoxine hydrochloride	1	solid	0.005						0.005
Salicylic acid	2	solid		0.612	0.789		0.673		2.074
Silica gel	2	solid		0.35	0.426				0.776
Silver chloride	1	solid		0.478					0.478
Silver nitrate	5	solid		0.879	0.736		0.372	0.015	2.002
Slanett Bartley agar	1	solid	0.4				0.345		0.745
Sodium	3	solid		1.258	0.879				2.137
Sodium acetate	5	solid	0.335		0.371				0.706
Sodium carbonate	6	solid		0.27	0.876	0.7	0.678	1.912	4.471
Sodium chloride	7	solid		1.541	0.916		0.611	0.483	3.551
Sodium hydrogen carbonate	4	solid		0.752	0.502		0.742		1.996
Sodium hydrogen phosphate	1	solid		0.495					0.495
Sodium hydroxide	11	solid	0.32	0.764	1.714	0.1	0.741	1.4	5.064
Sodium nitrate	4	solid		0.38			0.406	0.907	1.693

Sodium nitrite	1	solid			0.5				0.5
Sodium phosphate	1	solid		0.265					0.265
Sodium sulphate	3	solid		0.32		0.9	0.742	1	2.941
Sodium sulphite	1	solid						0.5	0.5
Sodium thiosulphate	4	solid	0.184	0.185		0.6		0.372	1.39
Solochrome dark blue	4	solid		0.2					0.2
Styrene	1	solid		0.328					0.328
Sulphuric acid	13	liquid	2.097	1.328	0.694	0.7	0.548	0.967	6.375
Thymol	1	solid	0.43						0.43
Tin (II) chloride	1	solid		0.5					0.5
Tryton brote	1	solid	0.25						0.25
Urea	2	solid					0.413	0.473	0.886
Vanadate-molybdate	2	solid		0.426					0.426
Xylene	2	liquid	3.634						3.634
Zinc carbonate	3	solid					0.498	0.096	0.594
Zinc chloride	2	solid			0.152			0.182	0.334
Zinc sulphate	4	solid	0.495	0.25	0.762		0.569		2.076

Appendix 1	B
------------	---

Chemical Inventory													
					WEIGHT/Kg								
CHEMICAL NAME	QTY	PHYSICAL STATE	HAZARD CLASSIFICATION	BIOLOGICAL	CHEMISTRY	PHARMACY	ANGLICAN	KUMASI HIGH	TECHNOLOGY	TOTAL WEIGHT/K			
1,1,1-trichloro ethane	7	liquid	Toxic. Ozone depleting chemical. Bioaccumulative pollutant.			7.784				7.784			
1,2-dibromoethane	1	liquid	Toxic. Carcinogen. Skin irritant		0.246					0.246			
1,2-dichlorobenzene	1	liquid	Toxic. Severe irritant.		0.250					0.250			
1,2-dichloroethane	2	liquid	Flammable. Toxic. Bioacuumulative pollutant		4.000					4.000			
1,2-Epoxypropane	1	liquid	Extremely flammable	0.536						0.536			
1,4-Dichlorobenzene	3	solid	Toxic. Severe irritant.					6.000		6.000			
1-Chloro butane	2	liquid	Flammable. Irritant			2.042				2.042			
1-Chloro butane	1	liquid	Flammable			0.092				0.092			
1-Chloro butane	11	solid	Corrosive. Skin irritant		5.000				0.051	5.051			

2,4-Dichloro-phenol	7	solid	Poison	0.689					0.689
2,4-Dinitrophenyl hydrazine	1	solid	Explosion risk					0.037	0.037
2,6-Lutidine	1	liquid	Flammable. Toxic.		0.373				0.373
2-Aminopyridine	4	solid	Toxic. Irritant.		0.350				0.350
2-Bromo phenol	1	liquid	Toxic. Persistent pollutant.			0.051			0.051
2-Bromo propane	2	liquid	Flammable			2.026			2.026
2-Chloro benzyaldehyde	1	liquid	Corrosive			0.097			0.097
2-Ethoxy ethanol	2	liquid	Inflammable	5.450					5.450
2-Methoxy ethanol	1	liquid	Flammable. Irritant			1.225			1.225
2-Methyl napthalene	2	solid	Combustible		0.500				0.500
2-Methyl propan-1-ol	1	liquid	Flammable		0.500				0.500
2-Napthol	9	solid	Corrosive. Skin irritant		4.500				4.500
3,5-Dinitrosalicylic acid	1	solid	Corrosive	0.049					0.049
3-Amino benzoic acid	1	solid	Corrosive		0.100				0.100
3-Nitroaniline	5	solid	Corrosive		1.250				1.250
4-Amino benzoic acid	11	solid	Corrosive		1.100				1.100
4-Amino diphenyl hydrochloride	1	solid	Corrosive		0.050				0.050
4-Aminophenol	1	solid	Poison		0.389				0.389
4-Picoline	1	liquid	Flammable		0.243				0.243
8-Hydroxyquinoline	7	solid	corrosive	0.210	1.608				1.818
Acetanilide	2	solid	Toxic				0.047	0.472	0.519
Acetamide	1	solid	Not regulated as hazardous				0.293		0.293
Acetic anhydride	2	liquid	Corrosive, flammable	0.709					0.709
Acetyl acetone	1	liquid	Flammable. Severe irritant.			1.307			1.307

Acetylsalicylic acid, aspirin	1	solid	corrosive						0.407	0.407
Acrolein	1	liquid	Flammable. Inhalation toxin. Severe irritant.	0.213						0.213
Acrylamide	2	solid	Toxic by absorption, suspected carcinogen	0.498						0.498
Acrylonitrile	2	liquid	Flammable. Poison by inhalation, skin absorption. Carcinogen			1.842				1.842
Activated charcoal	2	solid	Combustible.				1.000		0.236	1.236
Adipic acid	1	solid	Corrosive; absorbs through skin, lachrymator		0.500					0.500
Alizarin	27	solid	Toxic. Severe irritant	0.600				0.191		0.791
Aluminum ammonium sulphate	7	solid	Not regulated as hazardous	0.908	1.368			0.937		3.213
Aluminum bromide anhydrous	2	solid	Corrosive		0.672					0.672
Aluminum cerric sulphate	1	solid	Unclassified		0.050					0.050
Aluminum chloride, hydrate	1	liquid	Not regulated as hazardous		0.098					0.098
Aluminum hydroxide	6	solid	Toxic. Irritant	0.898	2.000					2.898
Aluminum lithium hydride	5	solid	Reacts violently with water		0.230					0.230
Aluminum nickel sulphate	2	solid	Toxic. Carcinogen					0.402		0.402
Aluminum oxide	32	solid	Not regulated as hazardous	1.952	8.023			1.905		11.880
Aluminum phosphate	3	solid	Unclassified		1.367					1.367
Aluminum potassium sulphate	8	solid	Not regulated as hazardous	2.536	4.609			0.997		8.142
Aluminum silicate	1	solid	Not regulated as hazardous		2.879					2.879
Aluminum sodium hydrogen orthophosphate	5	solid	Unclassified		2.462					2.462

Aluminum sulphate	4	solid	Not regulated as hazardous	1.213			0.418	0.781	2.412
Aluminum, powder	2	solid	Highly flammable as dust.			0.250	0.250		0.500
Amino-diphenylamine	1	solid	Unclassified		0.100				0.100
Ammonii oxalas	1	solid	Unclassified	0.979					0.979
Ammonium acetate	1	liquid	Not regulated as hazardous	0.382					0.382
Ammonium Acetate	1	solid	Not regulated as hazardous					0.397	0.397
Ammonium bromide	5	solid	Toxic. Irritant.		1.003	6.000			7.003
Ammonium carbonate	2	solid	Not regulated as hazardous	2.451					2.451
Ammonium ceric sulphate	8	solid	Not regulated as hazardous			0.600	0.196		0.796
Ammonium chloride	1	solid	Corrosive				0.078		0.078
Ammonium citrate	1	solid	Not regulated as hazardous	0.056					0.056
Ammonium cobalt sulphate	2	solid	Unclassified		1.208				1.208
Ammonium dichromate	13	solid	Powerful oxidizer, toxic, carcinogen	0.496	4.832	0.350	0.365		6.043
Ammonium dihydrogen orthophosphate	6	solid	Not regulated as hazardous	2.429		0.500			2.929
Ammonium ferric chloride	1	solid	Unclassified			0.750			0.750
Ammonium ferric citrate	2	solid	Not regulated as hazardous	0.959					0.959
Ammonium ferric sulphate	4	solid	Not regulated as hazardous	3.633		3.500			7.133
Ammonium ferrous sulphate	1	solid	Not regulated as hazardous				0.005		0.005
Ammonium hydrogen difluoride	1	liquid	Corrosive		0.242				0.242
Ammonium hydrogen sulphate	2	liquid	Not regulated as hazardous	1.002					1.002
Ammonium hydrogen tetraborate	2	liquid	Corrosive. Combustible	3.712					3.712
Ammonium iodide	2	solid	Not regulated as hazardous	0.907					0.907

Ammonium iodide	2	liquid	Not regulated as hazardous				0.099		0.099
Ammonium magnesium chloride	1	solid	Toxic. Irritant			1.000			1.000
Ammonium magnesium sulphate	1	solid	Unclassified			0.280			0.280
Ammonium molybdate	5	solid	Irritant. Toxic by ingestion.	0.428	1.516	2.750			4.694
Ammonium molybdo phosphate	1	solid	Unclassified				0.053		0.053
Ammonium nickel sulphate	22	solid	Toxic. Carcinogen		9.284	2.200			11.484
Ammonium nitrate	1	solution	Powerful oxidizer, reactive with organic compounds.					0.058	0.058
Ammonium nitrate	1	liquid	Powerful oxidizer, reactive with organic compounds.					0.500	0.500
Ammonium nitrate	1	solid	Powerful oxidizer, reactive with organic compounds.					0.500	0.500
Ammonium persulphate	5	solid	Oxidizer. Moderately toxic. Strong irritant.		2.471				2.471
Ammonium sodium hydrogen phosphate	9	solid	Unclassified	3.503	0.490	1.500			5.493
Ammonium sodium phosphate	1	solid	Unclassified		0.493				0.493
Ammonium sulphate	4	solid	Not regulated as hazardous	3.993				0.496	4.489
Ammonium tetraborate	1	solid	Unclassified		1.000				1.000
Ammonium thiocyanate	6	solid	Slightly toxic by ingestion.	0.701		2.750	0.254		3.705
Ammonium thiocyanate	2	liquid	Slightly toxic by ingestion.		0.479				0.479
Ammonium thiocyanate	1	solution	Slightly toxic by ingestion.					0.302	0.302
Ammonium tungstate	4	solid	Unclassified		0.032				0.032
Ammonium zinc sulphate	2	solid	Unclassified		1.612				1.612

Amyl acetate	4	liquid	Flammable.		0.203	7.373			7.576
Amyl alcohol	4	liquid	Flammable. Severe irritant.	1.898		3.360		0.104	5.362
Amylopectin starch	1	solid	Not regulated as hazardous	0.909					0.909
Aniline	4	liquid	Carcinogen, toxic, absorbs through skin			6.570	0.500		7.070
Aniline hydrochloride	4	solid	Poison	1.968					1.968
Anisic acid	1	solid	Corrosive		0.100				0.100
Anthracene	3	solid	Unclassified		0.500				0.500
Anthraquinone	1	solid	Unclassified		0.100				0.100
Anthrone	2	solid	Unclassified	0.050					0.050
Antimony pentasulphate	2	solid	Poison		0.058				0.058
Antimony powder	6	solid	Flammable solid. Toxic.	0.497		0.260			0.757
Antimony sulphide	8	solid	Toxic				3.143		3.143
Antimony tri-iodide	1	solid	Toxic			0.050			0.050
Antimony trioxide	6	solid	Toxic. Irritant		2.003	0.750	0.962		3.715
Antimony trisulphide	6	solid	Toxic. Carcinogenic	0.588					0.588
Arsenic trioxide	6	solid	Deadly poison & carcinogen.		0.268				0.268
Arsenous oxide	7	solid	Deadly poison & carcinogen.	0.503	0.248				0.751
Barium bromide	3	solid	Poison		0.745				0.745
Barium carbonate	11	solid	Toxic by ingestion.	1.439	6.713				8.152
Barium chlorate	2	solid	Oxidizer			1.000			1.000
Barium chloride	9	solid	Deadly poison.	1.500		1.500			3.000
Barium fluoride	2	solid	Poison		0.703				0.703
Barium hydroxide	5	solid	Toxic by ingestion.	0.983	0.750	1.000		0.500	3.233
Barium nitrate	10	solid	Oxidizer	2.994		0.100	0.940		4.034

Barium oxide	1	solid	Poison			0.500				0.500
Barium peroxide	10	solid	Toxic by ingestion. Oxidizer. Corrosive.	2.982		1.000			0.500	4.482
Barium sulphate	2	solid	Toxic by ingestion.					1.896		1.896
Benzaldehyde	2	liquid	Combustible. Ingestion of small amount can cause convulsions		2.000		0.500			2.500
Benzylamide	1	solid	Unclassified					0.112		0.112
Benzene sulphonyl chloride	1	liquid	Unclassified			0.196				0.196
Benzene-sulphonic acid	2	solid	Corrosive					0.450		0.450
Benzoic acid	1	liquid	Corrosive	1.786						1.786
Benzoic acid	2	solid	Corrosive	0.872				0.191		1.063
Benzontrile	1	liquid	Toxic. Organic cyanide reacts with acids to produce poison gas. Combustible.			0.090				0.090
Benzoyl chloride	4	liquid	Corrosive. Combustible. Inhalation hazard.			5.804	0.531			6.335
Benzyl alcohol	21	liquid	Explosive. Reactive. Poisonous	28.184		0.436				28.620
Benzyl benzoate	14	liquid	Unclassified	8.120						8.120
Benzyl methyl ketone	2	liquid	Unclassified	0.558						0.558
Benzylamine	2	liquid	Unclassified			0.089			0.226	0.315
Berylium oxide	38	solid	Poison		2.082					2.082
Berylium sulphate	3	solid	Poison		0.198					0.198
Bibenzyl	2	solid	Unclassified		2.000					2.000
Bismuth arsenilate	1	solid	Unclassified			0.200				0.200

Bismuth hydroxide	1	solid	Unclassified					0.500		0.500
Bismuth metal	4	solid	Not regulated as hazardous			0.100		0.300		0.400
Bismuth nitrate	7	solid	Oxidizer. Toxic		0.592					0.592
Bismuth oxide	1	solid	Poison			0.100				0.100
Bismuth oxycarbonate	1	solid	Unclassified			1.000				1.000
Bismuth oxychloride	1	solid	Unclassified			0.025				0.025
Bismuth oxynitrate	5	solid	Unclassified		0.600					0.600
Bismuth sulphate	1	solid	Unclassified			0.200				0.200
Bismuth tri-iodide	1	solid	Unclassified			0.025				0.025
Bleaching powder	3	solid	Corrosive			5.000				5.000
Boric acid	1	solid	Slightly toxic by ingestion.				0.500			0.500
Boric anhydride	1	solid	Corrosive		2.000					2.000
Bromoethane	1	liquid	Toxic. Irritant. Carcinogen.			0.125				0.125
Bromobutane	13	liquid	Toxic. Persistant pollutant. Mixed with flammable alcohols.		4.641					4.641
Butan-1-ol	7	liquid	Flammable. Moderately toxic.			2.847			1.062	3.909
Butane-1,3-diol	4	liquid	Unclassified		1.012					1.012
Butane-1,4-diol	2	liquid	Unclassified		0.468					0.468
Butane-2,3-diol	3	liquid	Unclassified		0.687					0.687
Butanone	1	liquid	Flammable		0.256					0.256
Cadmium acetate	1	solid	Toxic heavy metal, carcinogen	0.095						0.095
Cadmium bromide	2	solid	Toxic heavy metal, carcinogen	0.497						0.497
Cadmium carbonate	5	solid	Toxic heavy metal. Poison	0.400		0.200				0.600

Cadmium chloride	3	solid	Toxic heavy metal, carcinogen	0.349	0.100			0.449
Cadmium iodide	4	solid	Toxic heavy metal, carcinogen	0.219	0.500			7.019
Cadmium nitrate	1	liquid	Toxic heavy metal, carcinogen. Oxidizer.	0.100				0.100
Cadmium nitrate	2	solid	Toxic heavy metal, carcinogen. Oxidizer.		0.200			0.200
Calcium acetate	3	solid	Not regulated as hazardous			0.604		0.604
Calcium carbide	1	solid	Reacts with water to produce flammable acetylene gas.		0.500			0.500
Calcium carbonate	7	solid	Not regulated as hazardous	5.081		2.000		7.081
Calcium chloride	4	solid	Not regulated as hazardous		9.000		2.000	11.000
Calcium chloride	1	liquid	Not regulated as hazardous				0.106	0.106
Calcium citrate	3	solid	Unclassified	1256				1.256
Calcium formate	1	solid	Unclassified			0.500		0.500
Calcium hydrogen orthophosphate	1	solid	Unclassified			0.500		0.500
Calcium hydroxide	1	solid	Moderately corrosive, especially to eyes				0.051	0.051
Calcium iodide	1	solid	Unclassified	0.492				0.492
Calcium nitrate	3	solid	Oxidizer	0.948				0.948
Calcium nitrate	2	liquid	Oxidizer	0.438				0.438
Calcium oxide	8	solid	Corrosive. Reacts with water.		14.500			14.500
Calcium sulphate	1	solid	Not regulated as hazardous			0.312		0.312
Calcium tetra hydrogen di- orthophosphate	3	solid	Unclassified			0.877		0.877

Camphor	3	solid	Combustible. Toxic.					1.000	0.263	1.263
Chloro acetyl chloride	2	liquid	Unclassified			0.457				0.457
Chloro aniline	1	liquid	Poison			0.089				0.089
Chloro benzene	1	liquid	Flammable, toxic via inhalation & contact. Bioacuumulative pollutant			0.918				0.918
Chloroacetic acid	1	solid	Corrosive. Poison by inhalation				0.250			0.250
Chloroacetic acid	1	liquid	Corrosive. Poison by inhalation					0.400		0.400
Chloroform	1	liquid	Toxic. Carcinogen. If old forms deadly Phosgene gas. Bioacuumulative pollutant						0.937	0.937
Chlorohexane	1	liquid	Unclassified				0.629			0.629
Chloronaphthalene	1	liquid	Unclassified		0.100					0.100
Cholesteryl acetate	1	solid	Unclassified	0.087						0.087
Chromic carbonate	1	solid	Unclassified					0.250		0.250
Chromic chloride	1	liquid	Unclassified					0.100		0.100
Chromic potassium sulphate	4	solid	Unclassified			3.500		0.500		4.000
Chromium potassium sulphate	6	solid	Not regulated as hazardous	2.450	0.250					2.700
Chromium trioxide, chrome acid	5	solid	Oxidizer. Poison. Carcinogen.	1.475	1.000	2.000				4.475
cinnamaldehyde	6	liquid	Unclassified		0.625	1.845				2.470
Citric acid	1	solid	Not regulated as hazardous	0.418						0.418
Cobalt chloride	1	solid	Toxic. Possible carcinogen.	0.583						0.583
Cobalt nitrate	2	liquid	Oxidizer. Suspect carcinogen. Toxic.	0.506						0.506

Cobalt sulphate	2	solid	Toxic by ingestion.		0.200	0.050				0.250
Cobaltous nitrate	1	solid	Oxidizer. Toxic			0.500				0.500
Cobaltous sulphate	1	solid	Unclassified					0.500		0.500
Congo red, amyloid	2	solid	Toxic	0.250			0.005			0.255
Copper carbonate	2	solid	Toxic by ingestion.		0.300	0.600				0.900
Copper II sulphate	2	solid	Toxic by ingestion						0.507	0.507
Copper powder	1	solid	Flammable. Toxic		0.250					0.250
Coumarin	1	solid	Unclassified	0.100						0.100
Cumene, Iso-propylbenzene	1	liquid	Flammable. Central nervous system depressant. Peroxide former. Explosion risk.			0.908				0.908
Cupric acetate	1	solid	Toxic by ingestion.	0.202						0.202
Cupric arsenite	1	solid	Unclassified		0.250					0.250
Cupric carbonate	9	solid	Toxic by ingestion.	2.490	1.000	0.500				3.990
Cupric chloride	5	solid	Unclassified	0.250		0.250		0.200	0.073	0.773
Cupric nitrate	2	liquid	Oxidizer. Toxic					0.100	0.107	0.207
Cupric orthophosphate	1	solid	Unclassified					0.167		0.167
Cupric oxide	7	solid	Toxic. Irritant to skin.	2.994				0.100		3.094
Cupric silicate	1	solid	Unclassified		0.250					0.250
Cupric sulphate	20	solid	Toxic by ingestion	21.952						21.952
Cuprous cyanide	1	solid	Toxic			0.500				0.500
Cuprous oxide	6	solid	Toxic. Irritant to skin.	3.000						3.000
Cyclohexane	2	liquid	Highly flammable.	0.603					1.000	1.603
Cyclohexanol	5	liquid	Combustible. Peroxidizable. Toxic by inhalation.			6.312				6.312

Cyclohexanone	1	liquid	Combustible.	1.683						1.683
Cyclopentadiene	12	liquid	Unclassified			19.602				19.602
D-arabinose	1	solid	Not regulated as hazardous	0.025						0.025
D-fructose	1	liquid	Not regulated as hazardous	0.015						0.015
D-Glucose anhydrous	1	solid	Unclassified					0.500		0.500
D-Glucose monohydrate	3	solid	Unclassified		3.000					3.000
Diacetyl	2	liquid	Flammable	0.197						0.197
Diamminoethanetetra acetic acid	1	solid	Corrosive	0.204						0.204
Di-Ammonium hydrogen orthophosphate	12	solid	Not regulated as hazardous	1.877	0.788	2.000		1.204		5.869
Dichloro benzene	2	liquid	Toxic. Severe irritant.			1261				1.261
Dichloroethane	3	liquid	Flammable. Toxic. Bioacuumulative pollutant	1381						1.381
Diethyl aniline	2	liquid	Poison		0.214	1.880				2.094
Diethyl ether	2	liquid	Flammable				0.100		0.506	0.606
Diethyl phthalate	1	liquid	Unclassified		0.500					0.500
Diethyl sulphate	3	liquid	Poison.		1.207					1.207
Digol	2	liquid	Unclassified	0.224	0.491					0.715
Di-Iso butylene	1	liquid	Unclassified		2.000					2.000
Dimtheylgloxime	5	solid	Toxic by inhalation, ingestion, and skin contact.	0.500						0.500
Di-n-Butyl phthalate	1	liquid	Unclassified			0.196				0.196
Dioxane	2	liquid	Flammable. Peroxide former. Explosion risk.	0.206	1.913					2.119

di-sodium hydrogen orthophosphate	2	solid	Unclassified					0.500	0.373	0.873
Di-Sodium tertraborate	3	solid	Unclassified			0.750		1.250		2.000
D-Maleic acid	1	solid	Corrosive		0.500					0.500
EDTA	1	solid	Not regulated as hazardous	0.500						0.500
Ethane diol	1	liquid	Toxic. Irritant.			1.925				1.925
Ethyl acetate	6	liquid	Flammable.	2.177			0.472			2.649
Ethyl amine	2	liquid	Flammable.		0.423	0.977				1.400
Ethyl benzoate	4	liquid	Unclassified		0.536	1.012				1.548
Ethyl carbonate	1	solid	Unclassified	0.500						0.500
Ethyl cyanoacetate	2	liquid	Unclassified			0.819				0.819
Ferric chloride	1	liquid	Corrosive to skin & eyes.	0.360						0.360
Ferric oxide	4	solid	Toxic. Severe irritant.			1.000			0.500	1.500
Ferric sulphate	3	solid	Not regulated as hazardous			1.000			0.984	1.984
Ferrous sulphate	1	solid	Slighty toxic by ingestion	0.025						0.025
Ferrous sulphide	1	solid	Reacts with acids to form poisonous hydrogen sulfide gas			1.000				1.000
Formaldehyde	1	liquid	Toxic. Carcinogen. Severe sensitizer						0.253	0.253
Formamide	1	liquid	Unclassified			1.240				1.240
Formate	1	solid	Corosive		0.030					0.030
Formic acid	2	liquid	Corrosive. May degrade & pressurize sealed container.	0.178					1.000	1.178
Furfuraldehyde	1	liquid	Unclassified			1.430				1.430
Glacial acetic acid	1	liquid	Corrosive.	2.361						2.361

Glucose	1	solid	Not regulated as hazardous	0.495				0.495
Glycerol triacetate	1	liquid	Unclassified			1.271		1.271
Glycerol tributyrate	1	liquid	Unclassified	0.092				0.092
Hept-1-ene	1	liquid	Flammable		0.025			0.025
Hexachloro butadiene	18	liquid	Unclassified			0.548		0.548
Hexamine	2	solid	Unclassified	0.873				0.873
Hydrobromic acid	4	liquid	Corrosive. Toxic fumes		8.000			8.000
Hydroxy-ammonium chloride	1	solution	Unclassified				0.042	0.042
Hydroxylamine	1	solid	Unclassified	0.025				0.025
Iodic acid	7	solid	Corrosive		0.281	0.150		0.431
Iodine pentaoxide	1	solid	Unclassified			0.250		0.250
Iodo ethane	1	liquid	Unclassified			0.099		0.099
Iodo methane	2	liquid	Unclassified			0.198		0.198
Iodo propane	1	liquid	Unclassified			0.091		0.091
Iron (III) chloride anhydrous	1	liquid	Corrosive. Toxic by ingestion.	0.048				0.048
Iron oxide	1	solid	Unclassified		0.050			0.050
Iso amyl alcohol	2	liquid	Flammable. Can form explosive peroxides when concentrated			2.240		2.240
Iso- butyl amine	1	liquid	Unclassified			0.228		0.228
Iso-bromyl acetate	1	liquid	Unclassified		0.241			0.241
Iso-butanol	3	liquid	Unclassified	1.500				1.500
Iso-butyric acid	3	liquid	Corrosive; intense stench. Combustible. Theft risk.	0.473		0.485		0.958
Isophorone	1	liquid	Unclassified		2.297			2.297

Iso-propylamine	5	liquid	Highly inflammable		0.862				0.862
Lactic acid	8	liquid	Corrosive. Toxic.	1.517	0.782				2.299
Lacto-phenol	1	liquid	Poison		0.312				0.312
Lactose	14	solid	Not regulated as hazardous	9.383			0.500	0.500	10.383
L-cystine	1	solid	Unclassified	0.472					0.472
Lead acetate	5	solid	Poison	2.470	0.050			0.276	2.796
Lead bromide	1	solid	Toxic. Irritant.		0.250				0.250
Lead carbonate	6	solid	Poison		2.041				2.041
Lead chloride	3	solid	Poison	0.250	0.250			0.100	0.600
Lead dioxide	7	solid	Poison heavy metal. Oxidizer	1.000	1.500	0.500			3.000
Lead fluoride	1	solid	Poison heavy metal.		0.250				0.250
Lead foil	9	solid	Toxic when scraped into shavings or powder or if acidified.		4.500				4.500
Lead metaborate	1	solid	Unclassified		0.250				0.250
Lead monoxide	4	solid	Poison		0.150	0.500		0.250	0.900
Lead orthophosphate	1	solid	Poison		0.050				0.050
Lead oxide	4	solid	Poison.		0.100	0.500		7.44	1.344
Lead peroxide	3	solid	Oxidizer. Toxic.		1.009				1.009
Lead sulphate	4	solid	Poison.	0.025	0.450			0.500	0.975
Lead tartrate	6	solid	Poison.		0.246				0.246
L-glutamic acid	1	liquid	Corrosive	0.974					0.974
Lithium carbonate	4	solid	Not regulated as hazardous		1.050				1.050
Lithium chloride	2	solid	Not regulated as hazardous		0.550				0.550
Lithium hydroxide	3	solid	Corrosive.		0.508				0.508

Lithium metal	5	liquid	Reacts with water & nitrogen in air. Flammable solid.		1.250					1.250
Lithium metal	2	solid	Reacts with water & nitrogen in air. Flammable solid.			0.050				0.050
Lithium tetraborate	1	solid	Unclassified		0.032					0.032
L-leucine	6	solid	Unclassified	0.375						0.375
Magnesium arsenate	1	solid	Toxic		0.920					0.920
Magnesium dioxide	1	solid	Toxic					4.000		4.000
Magnesium fluoride	1	solid	Corrosive		0.500					0.500
Magnesium hydroxide	2	solid	Unclassified		1.000					1.000
Magnesium metaborate	2	solid	Unclassified		0.500					0.500
Magnesium metal	4	solid	Highly flammable. May spontaneously ignite when wet or if friction is applied.			0.575				0.575
Magnesium sulphate	1	solid	Not regulated as hazardous					0.849		0.849
Magnesium turnings	3	solid	Flammable solid.		0.350				0.161	0.511
Maleic acid	6	solid	Combustible. Moderately corrosive to eyes and mucosa.	1.025	0.250			0.284		1.559
Maleic anhydride	9	solid	Corrosive. Irritant		4.000					4.000
Maleic hydrazide	4	solid	Corrosive	0.400						0.400
Maltose	5	solid	Not regulated as hazardous	0.295			0.100			0.395
Mandelic acid	2	solid	Corrosive		0.450					0.450
Manganese chloride	7	liquid	Not regulated as hazardous	3.788						3.788
Manganese chloride	1	solid	Not regulated as hazardous			0.500				0.500
Manganese dioxide	8	solid	Oxidizer. Toxic.	2.000		2.000		0.800		4.800

Manganese hydrogen orthophosphate	1	liquid	Unclassified	0.500						0.500
Manganous carbonate	6	solid	Unclassified		1.791			0.110		1.901
Manganous chloride	6	liquid	Slightly toxic by ingestion.		1.983					1.983
Manganous chloride	1	solid	Slightly toxic by ingestion.					0.100		0.100
Manganous chloride	2	solution	Slightly toxic by ingestion.						0.337	0.337
Manganous sulphate	1	solid	Unclassified						0.336	0.336
Mercuric oxide	1	solid	Poison			0.020				0.020
Mercuric thiocyanate	1	solid	Poison			0.100				0.100
Methyl acetate	4	liquid	Flammable		6.000	0.980				6.980
Methyl benzoate	6	liquid	Combustible	3.000						3.000
Methyl blue	4	liquid	Poison via ingestion.	2.000						2.000
Methyl chlorohexane	1	liquid	Unclassified		1.000					1.000
Methylated spirit	1	liquid	Flammable. Irritant. Carcinogen.						0.250	0.250
Methylene blue	7	solid	Poison via ingestion.				7.000			7.000
Metol	1	solid	Corrosive	0.500						0.500
Morphiline	5	liquid	Inflammable		0.500	3.144				3.644
Myristic acid	4	solid	Corrosive		0.350					0.350
N- ethylaniline	2	liquid	Poison			0.178				0.178
Naphtha solvent	1	liquid	Flammable		1.879					1.879
Naphthalene	1	solid	Combustible. Toxic. Irritant.					0.500		0.500
Napthanic acid	1	liquid	Corrosive			1.814				1.814
n-Butylaldehyde	1	liquid	Flammable. Toxic via skin absorption.				0.136			0.136

n-Butyric acid	2	liquid	Corrosive; intense stench. Combustible. Theft risk.	3.824						3.824
n-Heptanol	1	liquid	Flammable. Irritant			1.211				1.211
n-Hexanoic acid	4	liquid	Corrosive. Toxic.		1.000					1.000
n-Hexanol	3	liquid	Unclassified			2.157				2.157
Nitrobenzene	20	liquid	Toxic. Combustible. Oxidizer. Absorbs through skin.		2.652	15.840				18.492
n-Methylaniline	2	liquid	Poison			1.956				1.956
NN-diethylaniline	6	liquid	Poison		2.402					2.402
N'N'N'-tetra methyl ethylene	1	liquid	Flammable. Corrosive	0.195						0.195
o-Anisidine	2	liquid	Poison			0.876				0.876
o-cresol	1	liquid	Corrosive to skin & eyes. Toxic via ingestion, skin absorption.	0.500						0.500
Orthophosphate acid	1	liquid	Corrosive. Toxic.						0.503	0.503
o-Toluidine	1	solid	Combustible. Carcinogen						0.086	0.086
o-Toluidine	2	liquid	Combustible. Carcinogen				0.438		0.184	0.622
Oxalic acid	8	solid	Toxic. Irritant.	3.026					0.031	3.057
p-Amino benzoic	2	solid	Unclassified		0.500					0.500
p-Amino phenol	2	solid	Unclassified		0.350					0.350
p-Amino-azo benzene	1	solid	Toxic. Carcinogen		0.100					0.100
p-Anisidine	2	solid	Poison. Carcinogen		0.200					0.200
Paraffin liquid	5	liquid	Not regulated as hazardous				0.500	0.250	1.061	1.811
p-Benzoquinone	8	solid	Toxic	1.984						1.984
p-Chlorotoluene	2	liquid	Toxic			2.416				2.416

p-cresol	1	liquid	Corrosive to skin & eyes. Toxic via ingestion, skin absorption.	0.407						0.407
p-Cymene	1	liquid	Unclassified			0.402				0.402
Pentanol	2	liquid	Flammable. Toxic. Irritant.			2.244				2.244
Pentyl acetate	1	liquid	Highly flammable		0.701					0.701
Pepsin	4	solid	Not regulated as hazardous				2.000			2.000
Periodic acid	4	liquid	Corrosive	0.100						0.100
Periodic acid	1	solid	Corrosive			0.025				0.025
Petroleum ether	1	liquid	Flammable.						1.478	1.478
Petroleum spirit	2	liquid	Flammable.	0.624					0.506	1.130
phenol	1	liquid	Poison. Corrosive. Readily absorbed through skin.						0.038	0.038
Phloroglucinol	14	liquid	Unclassified	0.336						0.336
Piperidine	3	liquid	Flammable. Toxic		0.659					0.659
Polyethylene glycol	1	solid	Unclassified	0.054						0.054
Potassium acetate	2	liquid	Not regulated as hazardous	2.000						2.000
Potassium bicarbonate	3	solid	Not regulated as hazardous	1.500						1.500
Potassium bromate	1	solid	Strong oxidizer. Toxic.			1.500				1.500
Potassium bromide	10	solid	Slightly toxic by ingestion. Prolonged contact with moist skin can produce severe burns.	2.500		0.500				3.000
Potassium carbonate	2	solid	Not regulated as hazardous						0.420	0.420
Potassium chlorate	5	solid	Powerful oxidizer. Theft risk. May explode if heated.	1.000		2.500				3.500
Potassium chloride	7	solid	Not regulated as hazardous	2.934		1.000		0.052	0.216	4.202

Potassium chromate	3	solid	Powerful oxidizer. Toxic. Carcinogen			0.500	0.442	0.942
Potassium citrate	1	solid	Not regulated as hazardous	0.500				0.500
Potassium cyanate	1	solid	Unclassified		0.500			0.500
Potassium Dihydrogen orthphosphate	1	solid	Toxic.				0.019	0.019
Potassium ferrocyanide	7	solid	Releases cyanide gas if heated or acidified. Toxic	1.125	0.600			1.725
Potassium hydrogen carbonate	14	solid	Not regulated as hazardous	5.507	1.800			7.307
Potassium hydrogen orthophosphate	1	solid	Not regulated as hazardous	0.050				0.050
Potassium hydrogen phthalate	4	solid	Not regulated as hazardous	1.037			0.050	1.087
Potassium hydrogen sulphate	11	solid	Not regulated as hazardous	4.126	0.500			4.626
Potassium hydroxide	1	solid	Corrosive. Blisters skin on contact.			0.264		0.264
Potassium iodate	7	solid	Oxidizer. Toxic.		0.500	5.248		5.748
Potassium iodide	5	solid	Not regulated as hazardous			1.936		1.936
Potassium metal	1	solid	Water reactive, peroxide former (orange fog/crystals)		0.200			0.200
Potassium nitrate	3	solid	Oxidizer	0.486		0.011	0.493	0.990
Potassium orthophosphate	1	solid	Not regulated as hazardous	0.486				0.486
Potassium periodate	1	solid	Oxidizer. Severe skin irritant.		0.125			0.125
Potassium permanganate	2	solid	Strong oxidizer. Strong irritant. Can explode if quickly heated.			0.247		0.247
Potassium salicylate	1	solid	Unclassified	0.236				0.236
Potassium sodium tartrate	13	solid	Not regulated as hazardous	8.298				8.298

Potassium sulphate	1	solid	Not regulated as hazardous	0.853						0.853
Potassium sulphide	1	solid	Unclassified					0.500		0.500
Potassium tartrate	1	solid	Not regulated as hazardous						0.500	0.500
Potassium thiocyanate	6	liquid	Toxic by ingestion. Reacts with acids to release cyanide gas.	0.589						0.589
Potassium thiocyanate	1	solid	Toxic by ingestion. Reacts with acids to release cyanide gas.			0.400				0.400
Propylene glycol	1	liquid	Not regulated as hazardous	1.522						1.522
p-Toluidine	2	solid	Toxic					0.196	0.074	0.270
Pyridine	4	liquid	Flammable. Toxic by ingestion, inhalation, skin contact Vapor forms explosive mix with air	3.038						3.038
Quinol	2	solid	Corrosive.		0.700					0.700
Quinoline	4	liquid	Poison			0.118				0.118
Resorcinol	2	solid	Toxic. Easily absorbed through skin.	1.000						1.000
Salicyaldehyde	2	liquid	Unclassified			0.382				0.382
Schiff's reagent	1	liquid	Corrosive. Carcinogen				0.500			0.500
Sec- Butylalcohol	3	liquid	Flammable. Can form explosive peroxides on concentration.			1.739				1.739
Selenium Powder	1	solid	Acute poison by inhalation of powder or ingestion.			0.100				0.100
Silica gel	4	solid	Not regulated as hazardous					0.553	0.500	1.053

Silicon	1	solid	Combustible. Irritant.		0.500					0.500
soda lime	14	solid	Calcium oxide + sodium hydroxide. Corrosive solid. Generates heat in contact with water.		3.862	6.300		1.000		11.162
Sodamide	1	solid	Flammable			0.100				0.100
Sodium acetate	2	solid	Not regulated as hazardous					0.252	0.449	0.701
Sodium acetate	1	liquid	Not regulated as hazardous						0.083	0.083
Sodium arsenite	4	solid	Deadly poison. Carcinogen.		1.750					1.750
Sodium benzoate	2	solid	Toxic by ingestion.				2.500	2.500		5.000
Sodium bismuth	2	solid	Toxic by ingestion		0.500					0.500
Sodium bismuthate	1	solid	Oxidizer.			0.025				0.025
Sodium borohydride	1	solid	Flammable solid. Water reactive			0.010				0.010
Sodium bromide	1	solid	Not regulated as hazardous			2.500				2.500
Sodium carbonate	2	solid	Not regulated as hazardous						1.000	1.000
Sodium cobalt nitrite	2	solid	Explosive. Reactive. Poisonous	0.010		0.100				0.110
Sodium cyanate	1	solid	Toxic. Carcinogen			0.500				0.500
Sodium dichromate	3	solid	Powerful oxidizer. Toxic. Carcinogen			1.500				1.500
Sodium dithionate	2	solid	Flammable. Toxic			0.200				0.200
Sodium dithionite	2	solid	Water reactive. Toxic by ingestion & inhalation. An allergen. Powerful reducing agent.		0.250	0.700				0.950
Sodium ferrocyanide	2	solid	Toxic. Irritant.		2.000					2.000

Sodium fluoride	1	solid	Poison by ingestion or inhalation. Strong skin irritant.			0.500			0.500
Sodium fluoroborate	1	solid	Corrosive.			0.250			0.250
Sodium formate	1	solid	Toxic. Carcinogen.					0.437	0.437
Sodium hexameta-phosphate	4	solid	Toxic. Irritant		1.987				1.987
Sodium hydride	1	solid	Reacts with water. Flammable			0.500			0.500
Sodium hydrogen sulphate	1	solid	Corrosive			1.000			1.000
Sodium lime	1	solid	Corrosive					0.500	0.500
Sodium metal, in paraffin liquid	32	solid	Water reactive. Corrosive			11.900			11.900
Sodium nitrate	6	solid	Oxidizer.		1.520		0.500	0.356	2.376
Sodium nitrite	1	liquid	Oxidizer. Toxic by ingestion.		0.100				0.100
Sodium nitrite	16	solid	Oxidizer. Toxic by ingestion.			16.000			16.000
Sodium nitro prusside	1	solid	Toxic. Irritant			2.500			2.500
Sodium oxalate	2	solid	Poison. Corrosive.		1.711				1.711
Sodium perborate	1	solid	Oxidizer. Toxic by ingestion.		0.373				0.373
Sodium stannate	2	solid	Corrosive		1.000				1.000
Sodium sulphate	3	solid	Not regulated as hazardous	5.051				0.652	5.703
Sodium thiosulphate	2	solid	Not regulated as hazardous	1.524			0.046		1.570
Sodium thiosulphate	1	liquid	Not regulated as hazardous					0.133	0.133
Sorbitol	1	solid	Not regulated as hazardous	0.403					0.403
Squalene	2	liquid	Unclassified		0.500				0.500
Stannic Sulphide	1	solid	Unclassified		0.397				0.397
Stannous bromide	1	solid	Unclassified		0.050				0.050
Stannous oxide	2	solid	Unclassified		0.307				0.307

Strontium chloride	2	solid	Toxic		1.511				1.511
strontium carbonate	5	solid	Unclassified	412	1.318				1.730
Strontium bromide	1	solid	Unclassified		0.227				0.227
Strontium nitrite	1	solid	Unclassified		0.050				0.050
Strontium orthophosphate	1	solid	Unclassified		1.000				1.000
Strontium sulphate	3	solid	Unclassified		1.000				1.000
Styrene monomer	2	solid	Flammable. Suspect carcinogen.				1.000		1.000
Succinic acid	1	solid	Corrosive	0.495					0.495
Succinic anhydride	1	solid	Corrosive		0.500				0.500
Sucrose	1	solid	Not regulated as hazardous				0.328		0.328
Sulfur precipitate	1	solid	Combustible. Releases poisonous sulfur dioxide gas when wet or acidified.		0.250				0.250
Sulphuric acid	1	liquid	Corrosive.					0.500	0.500
Tannic acid	2	solid	Toxic by ingestion.	0.049	0.250				0.299
Tetrahydrofuran	5	liquid	Unclassified			12.373			12.373
Tetra-sodium pyrophosphate	4	solid	Not regulated as hazardous		2.000				2.000
tetrachloroethane	1	liquid	Unclassified			0.972			0.972
Tin, foil	7	solid	Not regulated as hazardous		1.500	0.600			2.100
Titanium dioxide	1	solid	Unclassified		0.030				0.030
Tri-ammonium orthophosphate	3	solid	Not regulated as hazardous	0.495	0.489	1.000			1.984
Triethyl orthoformate	1	liquid	Flammable			0.991			0.991
Tri-n-butylphosphate	2	liquid	Unclassified		4.000				4.000
Tri-potassium orthophosphate	2	liquid	Not regulated as hazardous	0.723					0.723

Tri-potassium orthophosphate	2	solid	Not regulated as hazardous	1.572					1.572
Tri-Sodium orthophosphate	2	solid	Not regulated as hazardous		1.000	0.500			1.500
Urea	2	solid	Not regulated as hazardous	0.953				0.096	1.049
Wood's metal	1	solid	Poison. Contains cadmium & lead.			0.100			0.100
Zinc borate	1	solid	Unclassified		0.500				0.500
Zinc carbonate	3	solid	Not regulated as hazardous		1.536			0.500	2.036
Zinc fluoride	1	solid	Corrosive		0.500				0.500
Zinc metal	5	solid	Not regulated as hazardous			4.500		0.759	5.259
Zinc oxide	2	solid	Moderately toxic by ingestion and inhalation		0.050		0.500		0.550
Zinc sulphide	2	solid	Reacts with acids to form poisonous hydrogen sulfide gas.				0.304	0.388	0.692
TOTAL									843.927

	UNLABELED CHEMICALS IN DEPARTMENT OF CHEMISTRY -K.N.U.S.T.									
		PHYSICAL						LITMUS		
SAMPLE CODE	WEIGHT/Kg	STATE		SC	DLUBILITY	' IN		TEST	pН	
							Conc.			
			H2O	HC1	NaOH	AgNO3	H2SO4			
					No vis.	white				
COC1	0.242	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	blue to red	5.15	
					turned	No vis.				
COC2	0.604	Liquid	Misc.	No vis. Rxn	voilet	Rxn	turned pink	blue to red	4.92	
					No vis.	pale				
COC3	0.482	Liquid	Misc.	No vis. Rxn	Rxn	yellow		red to blue	10.4	
						white				
COC4	0.499	Liquid	Immisc.	Immisc.	Immisc.	ppt.	thick wine	blue to red	5.35	
					No vis.	white	evolution of			
COC5	0.286	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	red to blue	8.84	
COC6	0.248	Liquid	co	ould not be oper	ned					
COC7	0.389	Liquid	co	ould not be oper	ned					
					No vis.	white	evolution of			
COC8	0.487	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	red to blue	9.43	
					No vis.	No vis.	evolution of			
COC9	0.318	Solid	Soluble	No vis. Rxn	Rxn	Rxn	gas	no effect	7.03	
COC10	0.500	Liquid	co	ould not be oper	ned					
					No vis.	white				
COC11	0.484	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	red to blue	9.42	
					No vis.	white				
COC12	0.223	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	blue to red	3.57	

Appendix C: Analysis on all unknown chemicals at various storage points.

					No vis.	No vis.			
COC13	0.418	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	white ppt.	blue to red	6.85
					No vis.	white			
COC14	0.498	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	No vis. Rxn	blue to red	4.33
					No vis.	brown			
COC15	0.497	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	blue to red	6.51
					No vis.	No vis.			
COC16	0.209	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	0.6
					No vis.	white			
COC17	0.132	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	No vis. Rxn	blue to red	1.48
						No vis.			
COC18	0.135	Liquid	Misc.	No vis. Rxn	pale blue	Rxn	white ppt.	blue to red	1.08
					No vis.	No vis.			
COC19	0.502	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	0.66
					No vis.	white	evolution of		
COC20	0.573	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	blue to red	2.8
					No vis.	pale			
COC21	0.499	Liquid	Misc.	No vis. Rxn	Rxn	yellow	yellow	blue to red	4.13
					No vis.		evolution of		
COC22	0.486	Solid	Soluble	white ppt.	Rxn	tan	gas	red to blue	13.85
					No vis.	pale			
COC23	0.482	Liquid	Misc.	No vis. Rxn	Rxn	yellow	white ppt.	red to blue	10.3
					No vis.	No vis.			
COC24	0.061	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	bubbles	red to blue	10.45
					No vis.	No vis.			
COC25	0.379	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	white ppt.	blue to red	0.49
					No vis.		evolution of		
COC26	0.413	Solid	Soluble	No vis. Rxn	Rxn	ppt.	gas	no effect	7.07
COC27	0.036	Liquid	Misc.	No vis. Rxn	No vis.	No vis.	No vis. Rxn	blue to red	5.13

					Rxn	Rxn			
							thick dark		
COC28	0.500	Liquid	Immisc.	Immisc.	Immisc.	Immisc.	brown	blue to red	3.19
		•			No vis.	white	evolution of		
COC29	0.500	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	red to blue	9.38
					No vis.	creamy	evolution of		
COC30	0.189	Liquid	Misc.	No vis. Rxn	Rxn	ppt	gas	red to blue	10.7
					No vis.	white			
COC31	0.500	Solid	Insoluble	No vis. Rxn	Rxn	ppt.	No vis. Rxn		
				partially	dark				
COC32	0.250	powder	Insoluble	soluble	brown	insoluble	deep voilet		
					No vis.	No vis.	evolution of		
COC33	0.500	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	gas	blue to red	6.78
COC34	1.809	Liquid	со	could not be opened					
					No vis.	white	evolution of		
COC35	1.872	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	blue to red	4.01
					No vis.	white	evolution of		
COC36	2.000	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	blue to red	5.15
					No vis.	No vis.	evolution of		
COC37	0.204	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	gas	red to blue	8.34
COC38	0.189	Liquid	со	could not be opened					
TOTAL	18.595								
	UNLABELED CH	EMICALS AT	DEPARTME	NT OF THEC	DREICAL	AND APPL	IED BIOLOG	Y	
					No vis.	white			
BOC1	0.422	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	red to blue	9.15
BOC2	0.616	Liquid	Misc	No vis Ryn	turned	No vis. Ryn	turned nink	blue to red	1 92
-------	---------	-------------	---------	----------------	----------	----------------	--------------	-------------	------
bocz	0.010	Liquid	wilse.		No vis	nala			7.72
BOC3	0.818	Liquid	Mise	No vie Dyn	Dvn	vollow		rad to blue	11 /
DOCJ	0.010	Liquid	IVIISC.	INO VIS. IXAII	IXAII	yellow		Ted to blue	11.4
POC4	0.051	Liquid	Immico	Immico	Immiso	wille	thick wine	blue to red	5 25
BOC4	0.931	Liquiu	mmise.	mmsc.	Ma via	ppt.		Dide to ieu	5.55
DOCE	0.229	T :	Miss	Na ala Dau	INO VIS.	white	evolution of		7.02
BOC2	0.328	Liquid	Misc.	NO VIS. KXN	Rxn	ppt.	gas	no effect	7.03
DOGI	0.400	G 11 1	~		No vis.	white			0.01
BOC6	0.423	Solid	Soluble	No vis. Rxn	Rxn	ppt.	white ppt.	red to blue	8.86
					No vis.	No vis.	evolution of		
BOC7	0.902	Solid	Soluble	No vis. Rxn	Rxn	Rxn	gas	blue to red	4.38
					No vis.	white	evolution of		
BOC8	0.135	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	red to blue	9.73
					No vis.	No vis.	evolution of		
BOC9	0.409	Solid	Soluble	No vis. Rxn	Rxn	Rxn	gas	no effect	7.01
					No vis.	white	evolution of		
BOC10	0.501	Solid	Soluble	No vis. Rxn	Rxn	ppt.	gas	no effect	7.02
					No vis.	white			
BOC11	0.484	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	red to blue	9.94
		•			No vis.	white	**		
BOC12	0.148	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	white ppt.	blue to red	3.57
		1				II			
TOTAL	6.137								
	UNKNOWN	HEMICALS AT	DEPARTN	AENT OF PH	ARMACEI	TICAL C	HEMISTRY	1	1
PHOC1	0.105	Liquid	Misc.	No vis. Rxn	No vis.	No vis.	white ppt.	blue to red	5.85
							rr rr		

					Rxn	Rxn			
					No vis.	white			
PHOC2	0.976	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	No vis. Rxn	no effect	7.02
					No vis.	brown			
PHOC3	0.598	Solid	soluble	No vis. Rxn	Rxn	ppt.	white ppt.	blue to red	6.51
					No vis.	No vis.			
PHOC4	0.329	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	1.06
					No vis.	white			
PHOC5	0.682	Solid	soluble	No vis. Rxn	Rxn	ppt.	No vis. Rxn	blue to red	0.78
						No vis.			
PHOC6	0.336	Liquid	Misc.	No vis. Rxn	pale blue	Rxn	white ppt.	blue to red	1.08
TOTAL	3.026								
	UNLA	ABELED CHEM	ICALS AT	ANGLICAN S	SENIOR HI	GH SCHO	OL		
					No vis.	No vis.			
AOC1	0.102	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	0.66
					No vis.	white	evolution of		
AOC2	0.312	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	blue to red	2.18
					No vis.	pale			
AOC3	0.098	Liquid	Misc.	No vis. Rxn	Rxn	yellow	yellow	no effect	7.02
					No vis.		evolution of		
AOC4	0.651	Solid	soluble	white ppt.	Rxn	tan	gas	red to blue	13.85
					No vis.	pale			
AOC5	0.295	Liquid	Misc.	No vis. Rxn	Rxn	yellow	white ppt.	red to blue	11.53
TOTAL	1.458								
					1				

UNLABELED CHEMICALS AT KUMASI SENIOR HIGH SCHOOL									
					No vis.	No vis.			
KHOC1	1.173	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	bubbles	red to blue	10.45
					No vis.	No vis.			
KHOC2	0.413	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	white ppt.	blue to red	0.49
					No vis.		evolution		
KHOC3	0.413	Solid	soluble	No vis. Rxn	Rxn	ppt.	of gas	no effect	7.02
					No vis.	No vis.			
KHOC4	0.613	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	5.13
							thick dark		
KHOC5	0.503	Liquid	Immisc.	Immisc.	Immisc.	Immisc.	brown	no effect	7.02
					No vis.		evolution		
KHOC6	0.128	Liquid	Misc.	No vis. Rxn	Rxn	white ppt.	of gas	red to blue	9.38
					No vis.	creamy	evolution		
KHOC7	0.648	Solid	soluble	No vis. Rxn	Rxn	ppt	of gas	red to blue	10.7
TOTAL	3.891								
	UNLAB	ELED CHEMIC	ALS AT TI	ECHNOLOGY	SENIOR	HIGH SCH	OOL		
TOC1	0.412	solid	soluble	Soluble	insoluble	insoluble	white ppt.	red to blue	4.87
				partially	dark				
TOC2	0.501	powder	soluble	soluble	brown	insoluble	deep voilet	blue to red	7.86
					No vis.	No vis.	evolution of		
TOC3	0.554	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	gas	blue to red	6.78
					No vis.	white			
TOC4	1.351	solid	Soluble	No vis. Rxn	Rxn	ppt.	white ppt.	red to blue	9.65

					No vis.	white	evolution of		
TOC5	1.647	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	blue to red	4.01
					No vis.	white	evolution of		
TOC6	0.223	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	gas	no effect	7.01
					No vis.	No vis.	evolution of		
TOC7	0.239	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	gas	no effect	7.03
					white	No vis.			
TOC8	0.534	solid	Soluble	No vis. Rxn	ppt.	Rxn	white ppt.	blue to red	4.96
					No vis.	white			
TOC9	1.682	Liquid	Misc.	No vis. Rxn	Rxn	ppt.	No vis. Rxn	blue to red	1.48
						No vis.			
TOC10	0.516	Liquid	Misc.	No vis. Rxn	pale blue	Rxn	white ppt.	blue to red	1.08
					No vis.	No vis.			
TOC11	0.502	Liquid	Misc.	No vis. Rxn	Rxn	Rxn	No vis. Rxn	blue to red	1.66
					No vis.	pale			
TOC12	0.483	Liquid	Misc.	No vis. Rxn	Rxn	yellow		red to blue	10.4
						white			
TOC13	0.951	Liquid	Immisc.	Immisc.	Immisc.	ppt.	thick wine	no effect	7.03
TOTAL	9.595								

Appendix D

CURRENTLY USED CHEMICALS IN CHEMISTRY DEPARTMENT

Acetic acid	Acetic anhydride	Acetone
Alumina	Amino acid	Ammonia
Ammonium carbonate	Ammonium chloride	Ammonium hydroxide
Ammonium metavanadate	*Ammonium molybdate	*Ammonium nickel
sulphate		
Ammonium nitrate	*Ammonium thiocyanide	Amyl alcohol
Aniline	Antimony trichloride	Barium Chloride
Benzene	Benzophenone	Benzoyl peroxide
Bleaching powder	Borax	Boric acid
Bromine	Bromobenzene	Bromocresol green
Caffaine	Calcium carbonate	Calcium chloride
Carbon dioxide	Carbon tetrachloride	Charcoal
Chlorobenzene	Chloroform	Citric acid
*Copper	Copper nitrate	Copper sulphate
Diethylether	Diglyceride	Dimethylglyoxime
Diphenylamine	Disodium -magnesium	EDTADisodium salt of
EDTA		
Dragendorf's reagent	Eriochrome black	Ethanol
Ether	Ethyl acetate	Fatty acid
Fehlings Solution	Ferric hydroxide	Ferrous ammonium
sulphate		

Ferrous oxalate	Ferrous sulphate	Glycine
Heptane	Hexane	Hydrochloric acid
Hydrogen carbonate	Hydrogen peroxide	Hydrogen sulphide
Hydroxylammonium chloride	Hydroxylammonium	hydrochloride
Iodine	Iron	Iron (II) nitrate
Iron ammonium sulphate	Iron sulphate	Isopropyl alcohol
Magnesium oxide	Magnesium sulphate	*Magnesium turnings
Manganate (II) oxide	Mayer's reagent (Potassium r	nercuric iodide)
Methanol	Methanolic	potassium hydroxide
Methyl orange	Methyl red	Monoglyceride
Naphthalene	n-butanol	Nessler reagent
Nickel	Nickel sulphate	Ninhydrin spray
Nitric acid	n-propanol	Orthophosphoric acid
Oxalic acid	Paraffin liquid	Perchloric acid
Petroleum ether	Phenanthroline	Phenol red
Phenolphthalein	Phospholipid	Phosphoric acid
Picric acid	Potassium	Potassium bromide
Potassium chloride	Potassium chromate	Potassium dichromate
Potassium dihydrogen phospha	te Potassium hydroxide	Potassium iodide
Potassium hydrogen phosphate	Potassium nitrate	Potassium oxalate
Potassium permanganate	Potassium persulphate	Potassium thiosulphate
Salicyclic acid	Silica gel	Silver bromide
Silver chloride	Silver nitrate	Sodium
Sodium carbonate	Sodium chloride	Sodium fluoride

Sodium Hydrogen carbonate	Sodium hydrogen phosphate	Sodium hydroxide
*Sodium nitrate	Sodium phosphate	Sodium sulphate
Sodium sulphide	Sodium sulphite	Sodium thiosulphate
Solochrome dark blue	Starch	Styrene
Sucrose	Sulphur dioxide	Sulphuric acid
Tin (II) chloride	Triglyceride	Vanadate
Vanadate-molybdate reagent	Zinc	Zinc sulphate

OBSOLETE CHEMICALS IN CHEMISTRY DEPARTMENT

1,2-dibromoethane	1,2-dichlorobenzene	1,2-dichloroethane
1-Naphthol	2,6-Lutidine	2-Aminopyridine
2-Methyl naphthalene	2-Methyl propan-1-ol	2-Napthol
3-Amino benzoic	3-Nitroaniline	4-Amino benzoic acid
4-Amino diphenyl hydrochlori	de 4-Aminophenol	4-Picoline
8-hydroxyquinoline	Adipic acid	Aluminum ammonium
sulphate		
Aluminum bromide	Aluminum cerric sulphate	Aluminum chloride
Aluminum hydroxide	Aluminum lithium hydride	Aluminum oxide
Aluminum phosphate	Aluminum potassium sulpha	te Aluminum silicate
Aluminum sodium	hydrgen orthophosphate	Amino-diphenylamine
Ammonium bromide	Ammonium cobalt sulphate	Ammonium dichromate

Ammonium hydrogen difluoride *Ammonium molybdate *Ammonium nickel sulphate

Ammonium persulphate	Ammonium sodium hydroge	n phosphate
Ammonium sodium phosphate	Ammonium tetraborate	*Ammonium thiocyanide
Ammonium tungstate	Ammonium zinc sulphate	Amyl acetate
Anisic acid	Anthracene	Anthraquinone
Antimony pentasulphate	Antimony trioxide	Arsenic trioxide
Arsenous oxide	Barium bromide	Barium carbonate
Barium fluoride	Barium hydroxide	Benzyaldehyde
Berylium oxide	Berylium sulphate	Bibenzyl
Bismuth nitrate	Bismuth oxynitrate	Boric anhydride
Bromobutane	Butane-1,3-diol	Butane-1,4-diol
Butane-2,3-diol	Butanone	Chloronaphthalene
Chromium ammonium sulphat	e Chromium trioxide	Cinnamaldehyde
Cobalt sulphate	Cobaltous carbonate	Copper carbonate
*Copper powder	Cupric arsenite	Cupric carbonate
Cupric silicate	D-Glucose monohydrate	D-Glucose monohydrate
Di-Ammonium hydrogen ortho	ophosphate	Diethyl aniline
Diethyl phthalate	Diethyl sulphate	Digol
Di-Iso butylenes	Dioxan	D-Malic acid
Ethyl amine	Ethyl benzoate	Ethylbenzoate
Formate	Hept-1-ene	Hydrobromic acid
Iodic acid	Iron oxide	Iso-bromyl acetate

Isophorone	Iso-propylamine	Lactic acid
Lacto-phenol	Lead acetate	Lead bromide
Lead carbonate	Lead chloride	Lead dioxide
Lead fluoride	Lead foil	Lead metaborate
Lead monoxide	Lead orthophosphate	Lead oxide
Lead peroxide	Lead sulphate	Lead tartrate
Lithium carbonate	Lithium chloride	Lithium hydroxide
Lithium metal	Lithium tetraborate	Magnesium arsenate
Magnesium fluoride	Magnesium hydroxide	Magnesium metaborate
*Magnesium turnings	Maleic acid	Maleic anhydride
Mandelic acid	Manganous carbonate	Manganous chloride
Methyl acetate	Methyl chlorohexane	Morphiline
Myristic acid	Naphtha solvent	n-Hexanoic acid
Nitrobenzene	N, N-diethylaniline	p-Amino benzoic
p-Amino phenol	p-Amino-azo benzene	p-Anisidine
Pentyl acetate	Piperidine	Quinol
Silicon	Soda lime	Sodium arsenite
Sodium bismuth	Sodium dithionite	Sodium ferrocyanite
Sodium hexameta-phosphate	*Sodium nitrate	Sodium nitrite
Sodium oxalate	Sodium perborate	Sodium stannate
Squalene	Stannic Sulphide	Stannous bromide
Stannous oxide	Strntium chloride	Strontium bromide
Strontium carbonate	Strontium nitrite	Strontium orthophosphate

Strontium sulphate	Succinic anhydride	Sulfur precipitate
Tannic acid	Tetra-sodium pyrophosphate	Tin metal
Titanium dioxide	Tri-ammonium orthophospha	te Tri-n-butylphosphate
Tri-sodium phosphate	Zinc borate	Zinc carbonate
Zinc fluoride	Zinc oxide	



Some obsolete chemicals at the Department of Theoretical and Applied Biology



Another section of obsolete chemicals also at the Department Theoretical and Applied Biology



Some obsolete chemicals being dump on the floor at the Department of Chemistry



Another section of obsolete chemicals at the Department of Chemistry



Some obsolete chemicals at the Department of Pharmaceutical Chemistry